

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikagard®-63 N Part A

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Sub-category 1C

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

Germ cell mutagenicity : Category 2

Reproductive toxicity : Category 1B

Long-term (chronic) aquatic hazard : Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects.
H360 May damage fertility or the unborn child.
H412 Harmful to aquatic life with long lasting effects.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Precautionary statements

:

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Quartz (SiO ₂)	14808-60-7	>= 30 -< 60
epoxy phenol novolac resin	28064-14-4	>= 30 -< 60
Trimethylolpropane triglycidylether	30499-70-8	>= 10 -< 25

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

reaction product: bisphenol F-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	9003-36-5	>= 2.5 -< 10
benzyl alcohol	100-51-6	0 -< 10

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Health injuries may be delayed.
corrosive effects
sensitising effects
toxic effects for reproduction
Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye damage.
Suspected of causing genetic defects.
May damage fertility or the unborn child.
Causes severe burns.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Pregnant women or women of child-bearing age should not be exposed to this product.
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Conditions for safe storage : Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz (SiO ₂)	14808-60-7	TWA (Respirable dust)	0.05 mg/m ³	AU OEL
Further information: Category 1A (Carc. 1A) Known to have carcinogenic potential for humans				

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Follow AS/NZS 1337.1

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3
Rubber aprons

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : various

Odour : epoxy-like

Odour Threshold : No data available

pH : No data available

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. 115 °C (239 °F)
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Density	:	ca. 1.52 g/cm ³ (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 3.6% w/w

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	see section 7.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

epoxy phenol novolac resin:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Trimethylolpropane triglycidylether:

Acute oral toxicity : LD50 Oral (Rat): 3,398 mg/kg

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Suspected of causing genetic defects.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

May damage fertility or the unborn child.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Trimethylolpropane triglycidylether:

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (microalgae)): 9 mg/l
Exposure time: 72 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): 3.7 mg/l
Exposure time: 48 d

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 23.04.2024

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

ADG : Australian Dangerous Goods Code.

ADR : European Agreement concerning the International Carriage of

SAFETY DATA SHEET

Sikagard®-63 N Part A



Version
1.0

Revision Date:
23.04.2024

SDS Number:
100000051266

Date of last issue: -
Date of first issue: 23.04.2024

CAS	: Dangerous Goods by Road
DNEL	: Chemical Abstracts Service
EC50	: Derived no-effect level
GHS	: Half maximal effective concentration
IATA	: Globally Harmonized System
IMDG	: International Air Transport Association
LD50	: International Maritime Code for Dangerous Goods
LC50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
MARPOL	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
OEL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
PBT	: Occupational Exposure Limit
PNEC	: Persistent, bioaccumulative and toxic
REACH	: Predicted no effect concentration
SVHC	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
vPvB	: Substances of Very High Concern
	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

AU / EN