SAFETY DATA SHEET

Sikadur®-341 Part B

Version	Revision Date:	SDS Number:	Date of last issue: 14.03.2023
2.1	21.03.2025	000000123405	Date of first issue: 13.10.2018

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikadur®-341 Part B

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Sealing system, Product is not intended for consumer use

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion/irritation : Sub-category 1B

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

Aspiration hazard : Category 1

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H304 May be fatal if swallowed and enters airways.
H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
H400 Very toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
(1-methylethyl)-1,1'-biphenyl	25640-78-2	>= 30 -< 60

3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 10 -< 30
3,6-diazaoctanethylenediamin	112-24-3	>= 10 -< 25
benzyl alcohol	100-51-6	>= 10 -< 30
Adduct IA (epoxy amine adduct)	68609-08-5	>= 2.5 -< 10
2-(2-aminoethylamino)ethanol	111-41-1	< 0.3
2-piperazin-1-ylethylamine	140-31-8	< 1
3,6,9-triazaundecamethylenediamine	112-57-2	< 1

SECTION 4. FIRST AID MEASURES

General advice :
Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled :
Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact :
Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact :
Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed :
Clean mouth with water and drink afterwards plenty of water.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed :
Health injuries may be delayed.
Risk of serious damage to the lungs (by aspiration).
corrosive effects
sensitising effects
Aspiration may cause pulmonary oedema and pneumonitis.
Gastrointestinal discomfort
Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
May be fatal if swallowed and enters airways.

May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Hazchem Code : 2X

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
Conditions for safe storage	:	Store in original container. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Appropriate engineering controls	:	Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

Respiratory protection	:	No special measures required. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Follow AS/NZS 1337.1 Recommended: Butyl rubber/nitrile rubber gloves.

Contaminated gloves should be removed.

Eye protection	:	Safety glasses
Skin and body protection	:	Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers) Follow AS 2210:3 Rubber aprons

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	yellow
Odour	:	amine-like
Odour Threshold	:	No data available
pH	:	ca. 11.4 Concentration: 100 %
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 95 °C (203 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.07 hPa
Relative vapour density	:	No data available

Density	:	ca. 0.99 g/cm3 (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 20 mPa.s (20 °C (68 °F))
Viscosity, kinematic	:	> 7 - < 20.5 mm2/s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 10.2% w/w

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	see section 7.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

(1-methylethyl)-1,1'-biphenyl:

Acute oral toxicity : LD50 Oral (Rat): 4,650 mg/kg
Method: OECD Test Guideline 401

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : LD50 Oral (Rat): 1,030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 (Rabbit): > 2,000 - 5,000 mg/kg

3,6-diazaoctanethylenediamin:

Acute oral toxicity : LD50 Oral (Rat): 1,716 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,465 mg/kg

benzyl alcohol:

Acute oral toxicity : LD50 Oral (Rat): 1,200 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Adduct IA (epoxy amine adduct):

Acute oral toxicity : LD50 Oral (Rat, female): 300 - 2,000 mg/kg
Method: OECD Test Guideline 423

2-piperazin-1-ylethylamine:

Acute oral toxicity : LD50 Oral (Rat): 2,097 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): ca. 866 mg/kg

3,6,9-triazaundecamethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 1,716.2 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 1,260 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Chronic toxicity

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

May be fatal if swallowed and enters airways.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

(1-methylethyl)-1,1'-biphenyl:

Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Daphnia magna (Water flea)): 0.167 mg/l Exposure time: 48 h

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100 mg/l Exposure time: 72 h NOEC (Desmodesmus subspicatus (green algae)): 1.5 mg/l Exposure time: 72 h

3,6-diazaoctanethylenediamin:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): 10 - 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -

plants | 100 mg/l
Exposure time: 72 h

benzyl alcohol:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Adduct IA (epoxy amine adduct):

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): 3.13 mg/l
Exposure time: 72 h

Toxicity to fish (Chronic toxicity) : LC50 (Danio rerio (zebra fish)): 1.62 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): 1.75 mg/l
Exposure time: 48 h

2-piperazin-1-ylethylamine:

Toxicity to fish : LC50 (Fish): > 100 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life.
Toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemi-

cal or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No.	:	UN 1760
Proper shipping name	:	Corrosive liquid, n.o.s. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
Class	:	8
Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851
Environmentally hazardous	:	yes

IMDG-Code

UN number	:	UN 1760
Proper shipping name	:	CORROSIVE LIQUID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

UN number	:	UN 1760
Proper shipping name	:	CORROSIVE LIQUID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
Class	:	8
Packing group	:	II
Labels	:	8
Hazchem Code	:	2X

Environmentally hazardous : yes

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : Schedule 5

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 21.03.2025

Date of last issue : 14.03.2023

Date format : dd.mm.yyyy

Full text of other abbreviations

ADG	:	Australian Dangerous Goods Code.
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

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