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SECTION ²	1. PRODUCT AND COM	IPA	NY IDENTIFICATION	
Produ	ct name	:	Sikaflex [®] PRO-3 Purform [®]	
Manut	facturer or supplier's d	eta	ils	
Comp	any	:	Sika Australia Pty. Ltd. 55 Elizabeth Street Wetherill Park, NSW 2164	
Telepł	none	:	+61 2 9725 11 45	
Emerg	gency telephone number	:	+61 1800 033 111	
Telefa	x	:	+61 2 9725 33 30	
Recor	nmended use of the ch	em	ical and restrictions on use	
Produ			Sealant/adhesive	
SECTION	2. HAZARDS IDENTIFIC	:AT	ION	
GHS (Classification			
Skin s	ensitisation	:	Category 1	
GHS I	abel elements			
Hazar	d pictograms	:		
Signal	word	:	Warning	
Hazar	d statements	:	H317 May cause an allergic skin	reaction.

- Precautionary statements :
- P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.

P103 Read carefully and follow all instructions.

Prevention:

P261 Avoid breathing mist or vapours. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water. P333 + P313 If skin irritation or rash occurs: Get medical ad-

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		vice/ attention. P362 + P364 Take off cont reuse.	minated clothing and wash it before	
		Disposal: P501 Dispose of contents/	container to an approved waste	
		disposal plant.		

Other hazards which do not result in classification None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-	77703-56-1	>= 2.5 -< 10
butyl-		
Hardener LI (Isophoronedialdimine)	932742-30-8	>= 0.25 -< 1
Hardener LH (1,6-Hexanedialdimine)	613222-52-9	0 -< 1
Reaction product of Hexamethylene diisocya-	Not Assigned	>= 0.25 -< 2.5
nate, oligomers with Mercaptopropyltrimethox-		
ysilane		
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	>= 0.1 -< 0.25

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
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			Obtain medical attention.	
and	st important symptoms effects, both acute and ayed	:	sensitising effects Allergic reactions See Section 11 for more deta and symptoms. May cause an allergic skin re	ailed information on health effects
Not	es to physician	:	Treat symptomatically.	

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Hazardous combustion prod- ucts	:	No hazardous combustion products are known
Specific extinguishing meth- ods	:	Standard procedure for chemical fires.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing.

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			ma, allergies, chronic or recu not be employed in any proce used. Smoking, eating and drinking plication area.	section 8. In sensitisation problems or asth- irrent respiratory disease should ess in which this mixture is being g should be prohibited in the ap- asures when handling chemical
Hygie	ne measures	:	Handle in accordance with ge practice. When using do not eat or drin When using do not smoke. Wash hands before breaks a	
Cond	itions for safe storage	:	Keep container tightly closed place. Store in accordance with loca	

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Appropriate engineering controls	:	Use adequate ventilation and/or engineering controls to pre- vent exposure to vapours.
Personal protective equipme	ent	
Respiratory protection	:	No special measures required. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec- essary. Follow AS/NZS 1337.1 Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed.
Eye protection	:	Safety glasses
Skin and body protection	:	Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers) Follow AS 2210:3

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SEC	SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES					
	Appearance	:	paste			
	Colour	:	various			
	Odour	:	odourless			
	Odour Threshold	:	No data available			
	рН	:	Not applicable substance/mixture	e is non-soluble (in water)		
	Melting point/range / Freezing point	:	No data available			
	Boiling point/boiling range	:	No data available			
	Flash point	:	> 101 °C (214 °F) (Method: closed cup)			
	Evaporation rate	:	No data available			
	Flammability (solid, gas)	:	No data available			
	Upper explosion limit / Upper flammability limit	:	No data available			
	Lower explosion limit / Lower flammability limit	:	No data available			
	Vapour pressure	:	0.01 hPa			
	Relative vapour density	:	No data available			
	Density	:	ca. 1.28 g/cm3 (20 °C (68 °F))			
	Solubility(ies) Water solubility	:	insoluble			
	Solubility in other solvents	:	No data available			
	Partition coefficient: n- octanol/water	:	No data available			
	Auto-ignition temperature	:	No data available			
	Decomposition temperature	:	No data available 5 / 11			

Chemical stability

Conditions to avoid

Incompatible materials

tions

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Vis	Viscosity Viscosity, dynamic Viscosity, kinematic		ca. 160,000 mPa.s (20 °C (68 °F)) > 20.5 mm2/s (40 °C (104 °F))	
	Explosive properties Oxidizing properties		No data available No data available	
Volati	Volatile organic compounds		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable	
	SECTION 10. STABILITY AND RI		TIVITΥ No dangerous reaction known ι	under conditions of normal use.
		-		

: The product is chemically stable.

: No data available

: see section 7.

Possibility of hazardous reac- : No hazards to be specially mentioned.

No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity Not classified due to lack of	data.	
Components: Hardener LI (Isophoroned Acute oral toxicity	l ialdi i :	m ine): LD50 Oral (Rat): > 2,000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2,000 mg/kg
Skin corrosion/irritation Not classified due to lack of	data.	
Serious eye damage/eye in Not classified due to lack of		

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Respi	ratory or skin sensitisation	on	
Skin s	sensitisation		
May c	ause an allergic skin reacti	on.	
Respi	iratory sensitisation		
Not cl	assified due to lack of data		
Chror	nic toxicity		
Germ	cell mutagenicity		
Not cl	assified due to lack of data		
Carci	nogenicity		
Not cl	assified due to lack of data		
Repro	oductive toxicity		
Not cl	assified due to lack of data		
STOT	- single exposure		
Not cl	assified due to lack of data		
STOT	- repeated exposure		
Not cl	assified due to lack of data		
Aspir	ation toxicity		
Not cl	assified due to lack of data		
SECTION	12. ECOLOGICAL INFOR	MATION	
Ecoto	oxicity		
Comp	oonents:		

Urea,N,N"-(methylenedi-4,1-p Toxicity to fish		LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l Exposure time: 96 h		
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h		
Toxicity to algae/aquatic plants	:	EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l Exposure time: 72 h		
Hardener LI (Isophoronedialo	lir	nine):		
		LC50 (Fish): 87.2 mg/l Exposure time: 96 h		
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): > 100 mg/l Exposure time: 48 h		
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 180.4 mg/l Exposure time: 72 h		
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Reactie ysilane		hylene diisocyanate, oligom	ers with Mercaptopropyltrimethox-
		 LC50 (Brachydanio rerio (z Exposure time: 96 h Method: OECD Test Guide 	<i>,,,</i> , , , , , , , , , , , , , , , , ,
	y to daphnia and other invertebrates	EC50 (Daphnia magna (Wa Exposure time: 48 h Method: OECD Test Guide	
Toxicity plants	y to algae/aquatic	EC50 (Pseudokirchneriella Exposure time: 72 h Method: OECD Test Guide	subcapitata (algae)): > 100 mg/l line 201
	tence and degradabilit y a available	/	
	cumulative potential a available		
	t y in soil a available		
Other a	adverse effects		
Produc Additio mation	nal ecological infor-	: There is no data available f	for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods Waste from residues	:	Send to a licensed waste management company.
		Do not contaminate ponds, waterways or ditches with chemi- cal or used container.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product.
		Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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IATA-	DCP		
UN/ID		: Not applicable	
	r shipping name	: Not applicable	
Class	i ompping name	: Not applicable	
	diary risk	: Not applicable	
	ng group	: Not applicable	
Labels		: Not applicable	
Packir aircraf	ng instruction (cargo t)	: Not applicable	
Packir ger air	instruction (passen- craft)	: Not applicable	
IMDG-	-Code		
UN nu	mber	: Not applicable	
Proper	r shipping name	: Not applicable	
Class		: Not applicable	
	diary risk	: Not applicable	
	ng group	: Not applicable	
Labels		: Not applicable	
EmS (: Not applicable	
Marine	e pollutant	: Not applicable	
Trans	port in bulk according	g to Annex II of MARPOL 73/78	8 and the IBC Code
Not ap	plicable for product as	supplied.	
Natior	nal Regulations		
ADG			
-	umber	: Not applicable	
	er shipping name	: Not applicable	
Class		: Not applicable	
	idiary risk	: Not applicable	
	ng group	: Not applicable	
Label		: Not applicable	
Hazcl	hem Code	: Not applicable	
Specia	al precautions for use	er	
Not ap	plicable		
	15. REGULATORY INI		

Standard for the Uniform Scheduling of Medicines and Poisons	: No poison schedule	num	nber allocated
International Chemical Weapo Schedules of Toxic Chemicals		:	Not applicable
Prohibition/Licensing Require	ments	:	There is no applicable prohibition, authorisation and restricted use requirements, including for carcino- gens referred to in Schedule 10 of

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			he model WHS Act and Regula- ions.
The o	components of this pro	oduct are reported in the follow : Low volume exemption	wing inventories:
SECTION	16. OTHER INFORMA	TION	
Revis	sion Date	: 04.10.2023	
Date	format	: dd.mm.yyyy	
Full t	ext of other abbreviati	ons	
ADG		: Australian Dangerous Goo	ods Code.
ADR			cerning the International Carriage of
CAS		Dangerous Goods by Roa Chemical Abstracts Servic	
DNEL	_	: Derived no-effect level	0
EC50)	: Half maximal effective con	centration
GHS		: Globally Harmonized Syste	
IATA		: International Air Transport	
IMDG LD50		: International Maritime Cod	le for Dangerous Goods nount of a material, given all at
LD30			eath of 50% (one half) of a group of
		test animals)	
LC50	1	: Median lethal concentratio	n (concentrations of the chemical in
			t animals during the observation
MAR		period)	or the Prevention of Pollution from
INAN	FUL	Ships, 1973 as modified by	
OEL		: Occupational Exposure Lir	
PBT		: Persistent, bioaccumulativ	e and toxic
PNE		: Predicted no effect concer	
REAC	CH	and of the Council of 18 D istration, Evaluation, Autho	2006 of the European Parliament ecember 2006 concerning the Reg- prisation and Restriction of Chemi- g a European Chemicals Agency
SVH	C	: Substances of Very High C	
vPvB		: Very persistent and very b	ioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

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