

# SAFETY DATA SHEET

## Icosit® KC 330 Primer



Version  
1.1

Revision Date:  
17.09.2024

SDS Number:  
000000004192

Date of last issue: 02.09.2024  
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### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Icosit® KC 330 Primer

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

#### Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent, Product is not intended for consumer use

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### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system, Central nervous system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

Short-term (acute) aquatic hazard : Category 3

Long-term (chronic) aquatic hazard : Category 3

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### GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H351 Suspected of causing cancer.  
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

#### Prevention:

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P242 Use non-sparking tools.  
P243 Take action to prevent static discharges.  
P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.  
P284 Wear respiratory protection.

#### Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

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easy to do. Continue rinsing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

### Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.  
P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
xylene	1330-20-7	>= 10 -< 20
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	>= 10 -< 20
2-methoxy-1-methylethyl acetate	108-65-6	>= 10 -< 20
Hydrocarbons, C9, aromatics	64742-95-6	>= 10 -< 20
ethylbenzene	100-41-4	>= 2.5 -< 10

## SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.  
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.

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If symptoms persist, call a physician.

- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitising effects  
Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Headache  
Dermatitis  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.
- Notes to physician : Treat symptomatically.
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### SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet
- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Use water spray to cool unopened containers.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Hazchem Code : •3Y
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### SECTION 6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.
- Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

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### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.  
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.  
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
Follow standard hygiene measures when handling chemical products
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.

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Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis	
xylene	1330-20-7	STEL	150 ppm 655 mg/m <sup>3</sup>	AU OEL	
		TWA	80 ppm 350 mg/m <sup>3</sup>	AU OEL	
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL	
		Further information: Sensitiser			
		STEL	0.07 mg/m <sup>3</sup> (NCO)	AU OEL	
		TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL	
Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser					
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 274 mg/m <sup>3</sup>	AU OEL	
		Further information: Skin absorption			
Hydrocarbons, C9, aromatics	64742-95-6	STEL	100 ppm 548 mg/m <sup>3</sup>	AU OEL	
		TWA	900 mg/m <sup>3</sup>	AU OEL	
ethylbenzene	100-41-4	TWA	100 ppm 434 mg/m <sup>3</sup>	AU OEL	
		STEL	125 ppm 543 mg/m <sup>3</sup>	AU OEL	

#### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure)	0.15 mg/g creatinine	ACGIH BEI

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					ceases)		
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**Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.  
Avoid vapor formation.  
Provide appropriate exhaust ventilation at places where vapor is formed.

### Personal protective equipment

**Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

**Eye protection** : Safety glasses

**Skin and body protection** : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3  
Protective clothing needs to be made of cotton.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance** : liquid

**Colour** : light brown

**Odour** : solvent-like

**Odour Threshold** : No data available

**pH** : Not applicable substance/mixture is non-soluble (in water)

**Melting point/ range / Freezing point** : No data available

**Boiling point/boiling range** : No data available

**Flash point** : ca. 25 °C (77 °F)  
(Method: closed cup)

**Evaporation rate** : No data available

**Flammability (solid, gas)** : No data available

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Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	0.8 %(V)
Vapour pressure	:	7.9993 hPa
Relative vapour density	:	No data available
Density	:	ca. 1 g/cm <sup>3</sup> (20 °C (68 °F))
Solubility(ies)	:	
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	333 °C
Decomposition temperature	:	No data available
Viscosity	:	
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm <sup>2</sup> /s ( 40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 48.1% w/w

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	see section 7.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.



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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

##### Components:

##### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

##### **Diphenylmethanediisocyanate, isomeres and homologues:**

Acute oral toxicity : LD50 Oral (Rat): > 10,000 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement  
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9,400 mg/kg

##### **2-methoxy-1-methylethyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

##### **Hydrocarbons, C9, aromatics:**

Acute oral toxicity : LD50 Oral (Rat): > 2,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg

##### **ethylbenzene:**

Acute oral toxicity : LD50 Oral (Rat): 3,500 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 5,510 mg/kg

#### Skin corrosion/irritation

##### Components:

##### **Hydrocarbons, C9, aromatics:**

Assessment : Repeated exposure may cause skin dryness or cracking.

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### Chronic toxicity

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

##### **xylene:**

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l  
Exposure time: 7 d

##### **Diphenylmethanediisocyanate, isomers and homologues:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l  
Exposure time: 72 h

##### **Hydrocarbons, C9, aromatics:**

Toxicity to algae/aquatic plants : (Pseudokirchneriella subcapitata (green algae)): 2.6 - 2.9 mg/l  
Exposure time: 72 h

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemi-

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cal or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

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### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : UN 1263  
Proper shipping name : Paint  
Class : 3  
Packing group : III  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 366  
Packing instruction (passenger aircraft) : 355

##### IMDG-Code

UN number : UN 1263  
Proper shipping name : PAINT  
Class : 3  
Packing group : III  
Labels : 3  
EmS Code : F-E, S-E  
Marine pollutant : no

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### National Regulations

##### ADG

UN number : UN 1263  
Proper shipping name : PAINT  
Class : 3  
Packing group : III  
Labels : 3  
Hazchem Code : •3Y  
Environmentally hazardous : no

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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### SECTION 15. REGULATORY INFORMATION

#### Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

#### The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

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### SECTION 16. OTHER INFORMATION

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#### Full text of other abbreviations

ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.  
AU OEL / TWA : Exposure standard - time weighted average  
AU OEL / STEL : Exposure standard - short term exposure limit  
ADG : Australian Dangerous Goods Code.  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament

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SVHC  
vPvB

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
: Substances of Very High Concern  
: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

AU / EN