

PRODUCT DATA SHEET

SikaPlast®-70

Mid Range Water Reducer - MWR

DESCRIPTION

SikaPlast®-70 is a water reducer specifically formulated for use with harsh manufactured sands or poorly-graded natural sand. SikaPlast®-70 improves the finishability, pumping and slump keeping properties of the fresh concrete.

USES

SikaPlast®-70 is suitable to produce high performance concrete with poor quality sands.

The following types of concrete can use SikaPlast®-70:

- Mixes containing harsh aggregates and high percentage of manufactured sand
- Reinforced, precast, prestressed, lightweight, normal weight or pumped concrete.
- Concrete, where reduced water contents and ease of placing and working with tools is needed.

PRODUCT INFORMATION

Composition	Aqueous solution of modified polycarboxylate
Packaging	Bulk deliveries 205 litre drum 10 litre container
Shelf life	Stored at temperatures between 5°C and 35°C in unopened original containers, protected from direct sunlight and frost, shelf life is at least one (1) year.
Storage conditions	Store at temperature between 5°C and 35°C, protected from direct sunlight .
Appearance and colour	Blue liquid
Specific gravity	1.05 g/cm ³

APPLICATION INFORMATION

Recommended dosage Typical dosage for general concrete production is between 300-600mls per 100kg of total cementitious material. Optimum dosage depends on site

FEATURES

Use of SikaPlast®-70 in concrete improves the following properties:

- Reduces water, improving concrete durability.
- Facilitates an increase in manufactured sand or poor quality natural sand.
- Increased Ultimate Strength Performance.
- Improved plastic concrete properties.
- Ease of placing or pumping.

CERTIFICATES AND TEST REPORTS

SikaPlast®-70 is a medium-range water reducing admixture meeting the requirements of AS1478.1 – 2000 Type MWR.

condition, job conditions, mix ingredients and desired plastic and hardened properties. Laboratory and field trials are essential in determining the optimum dosage. SikaPlast®-70 can be used at higher doses to achieve a large water cut and increased set times.

Dispensing

Add SikaPlast®-70 to the initial batching water. For best result, we recommend thorough mixing of wet concrete at 60 seconds per cubic metre of concrete.
Add the remaining gauging water progressively after at least 2/3 wet mixing time to achieve the desired consistency.
Do not add to a dry mix.

Compatibility

SikaPlast®-70 can be used in conjunction with most of the Sika Concrete admixture, with the exclusion of Sikament NN.
For additional information, please contact your local Sika Representative.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

May slightly increase air content of concrete when used at normal dose.

IMPORTANT CONSIDERATIONS

When using SikaPlast®-70 setting time will depend on site conditions. This should be checked and predetermined with trial mixes.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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