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ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804+A2

Sika Australia Pty Ltd
SikaColor® Flo



BUILDING TRUST

Owner of the declaration
Sika Australia Pty Ltd
55 Elizabeth Street
2164 Wetherill Park
Australia

Product
SikaColor® Flo

Declared product / Declared unit
1 kg

This declaration is based on Product Category Rules
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 009 Part B for Technical chemical Products for Construction

Program operator:
EPD Global
Majorstuen P.O. Box 5250
N-0303 Oslo
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Declaration number
NEPD-30421-30421-2

Registration number
NEPD-30421-30421-2

Issue date
16.11.2026

Valid to
15.11.2031

EPD Software
Emidat Platform v1.0.0

General Information

Product
SikaColor® Flo

Program Operator
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Email: post@epd-norge.no

Declaration Number
NEPD-30421-30421-2

This declaration is based on Product Category Rules
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 009 Part B for Technical chemical Products for Construction

Statements
The owner of the declaration shall be liable for the underlying information and evidence. The Norwegian EPD Foundation shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Declared unit
1 kg

General information on verification of EPD from EPD tools
Independent verification of data, other environmental information and the declaration according to ISO 14025:2011-10, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD Global, and iii) the process is reviewed annually by an independent third-party verifier. See Appendix G of EPD Global's General Programme Instructions for further information on EPD tools.

Verification
Independent third-party verification based on the verification of the EPD tool, background data and test-EPD in accordance with EPD Global's procedures and guidelines for verification and approval of EPD tools.
Third-party verifier: Charlotte Merlin, FORCE Technology

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Manufacturer
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55 Elizabeth Street
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Place of production
Wetherill Park, Australia

Management system
ISO 14001 , ISO 45001 , ISO 9001

Issue date
16.11.2026

Valid to
15.11.2031

Year of study
2025

Comparability
EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database (including primary and secondary data).

Development and verification of EPD
The declaration was created using the Emidat EPD tool v1.0, developed by Emidat GmbH which is third-party verified and approved as a Reference Flow Tool with internal review under administration and surveillance by EPD Global under provisions stated in general information on verification of EPD from EPD tools.
Developer of EPD: Nam Le
Reviewer of company-specific input data and EPD: Katherine Agapitos

Approved

Håkon Hauan, The Norwegian EPD Foundation

Product

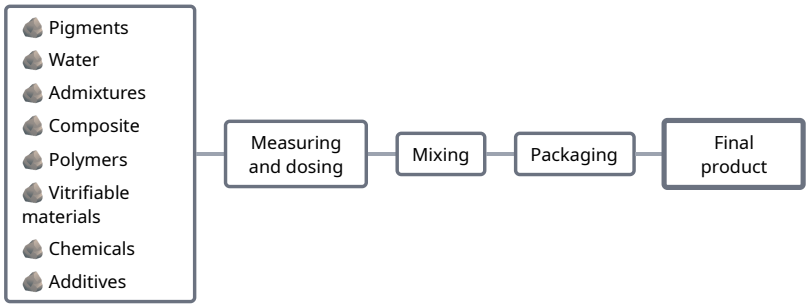
Product description

SikaColor® Flo Liquid Colors are pre-dispersed metal oxide pigments containing high pigment solids in an aqueous base liquid. This EPD is an average EPD covering the following colour codes 921 HP Black; 115 HP Yellow; 600 White; 413 HP Light Red; and 417 HP Dark Red.

Application description

The product is used for the integral colouring of concrete applications, including concrete blocks and pavers, concrete floors, precast concrete elements, and cast-in-place concrete.

Production process



Products included in average EPD

The following table shows the products included in this average EPD along with their respective amounts.

Contained product	Place of production	Production share
SikaColor® Flo 921HP Black	Wetherill Park, Australia	50 - 75 %
SikaColor® Flo 600 White	Wetherill Park, Australia	0 - 25 %
SikaColor® Flo 115HP Yellow	Wetherill Park, Australia	0 - 25 %
SikaColor® Flo 413HP Light Red	Wetherill Park, Australia	0 - 25 %
SikaColor® Flo 417HP Dark Red	Wetherill Park, Australia	0 - 25 %

Product specification

Name of ingredient	Share of total weight
Pigments	30 - 50 %
Water	10 - 30 %
Composite	10 - 30 %
Admixtures	10 - 30 %
Vitrifiable materials	0 - 2 %
Chemicals	0 - 2 %
Additives	0 - 2 %
Polymers	0 - 2 %

Packaging

Name	Quantity, kg
Plastic film	5.07e-06
Plastic bucket	3.99e-05

Technical data

	Unit	Value
Density	g / ml	1.73 - 2.1

Market

Australia

Recipients

B2B

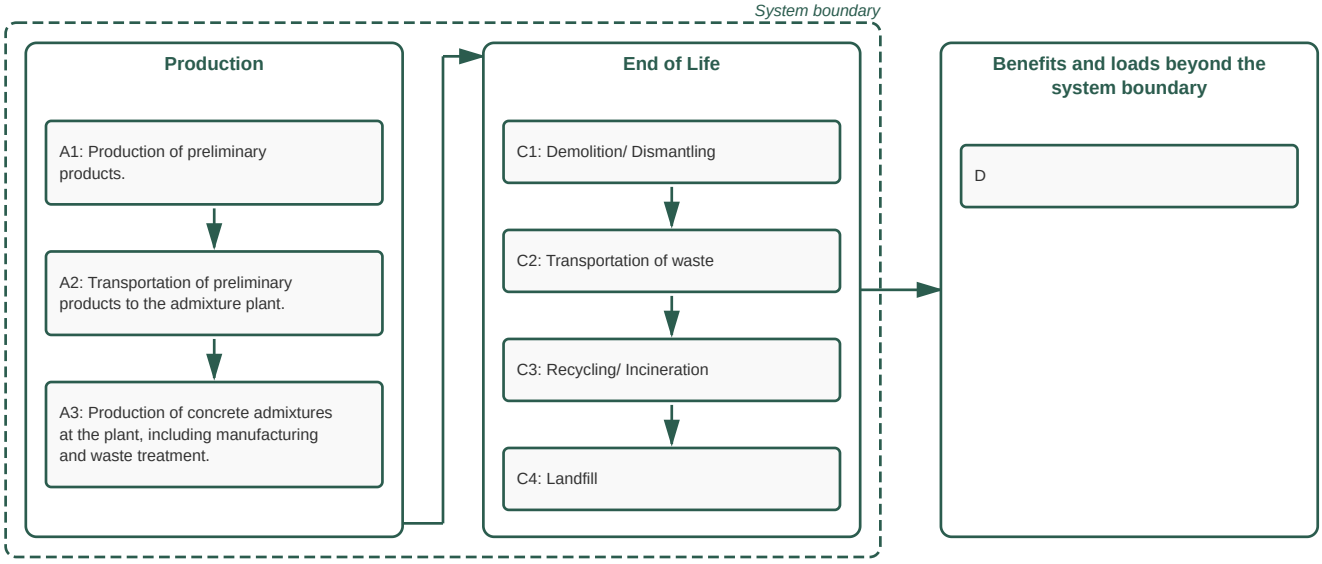
LCA: Calculation rules

Declared unit
1 kg

Product lifetime
Not declared

Reference service life
Not declared

System boundary



Data quality
The foreground data are based on extensive and detailed data collection at the production site of the manufacturer, covering key processes such as raw material sourcing, formulation, and manufacturing. These foreground data are fully linked with corresponding datasets from the background database (ecoinvent 3.10) or with EN15804+A2-compliant EPDs, ensuring consistency, reliability, and maintaining alignment with the latest industry standards.

The overall data representativeness is rated as fair with an overall score of 3.00/5 (range: 3.00 - 3.00), in accordance with EN 15804+A2 Annex E guidance on data quality assessment for the calculation of the environmental footprint of products (Table E.2), considering geographical, technical, and temporal representativeness.

The following table discloses all processes or activities assessed with very poor or poor data representativeness according to EN 15804+A2, as well as those assessed as fair that contribute more than 30 % to any core impact indicator in A1–C4:

Item	Source	Year
Additives	ecoinvent 3.10	2023
Admixtures	ecoinvent 3.10	2023
Chemicals	ecoinvent 3.10	2023
Composite	ecoinvent 3.10	2023
Incineration	ecoinvent 3.10	2023
Landfill	ecoinvent 3.10	2023
Other	ecoinvent 3.10	2023
Packaging	ecoinvent 3.10	2023
Pigments	ecoinvent 3.10	2023
Plastic bucket	ecoinvent 3.10	2023
Plastic film	ecoinvent 3.10	2023
Polymers	ecoinvent 3.10	2023
Transport	ecoinvent 3.10	2023
Vitrifiable materials	ecoinvent 3.10	2023
Wastewater	ecoinvent 3.10	2023
Water	ecoinvent 3.10	2023

System boundaries (X=included, MND=module not declared)

	Production			Installation		Use stage							End-of-Life				Next product system
	Raw material supply	Transport	Manufacturing	Transport	Installation Process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational Energy Use	Operational Water Use	Demolition	Transport	Waste Processing	Disposal	Benefits and loads beyond the system boundary
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x
Geography			AU	MND	MND	MND	MND	MND	MND	MND	MND	MND	AU	AU	AU	AU	AU

For the geographies modeled in A1 and A2, refer to *Product specification*.

Type of EPD: Cradle to gate with modules C1-C4 + D

Product stage

Module A1: Production of preliminary products.
Module A2: Transportation of preliminary products to the admixture plant.
Module A3: Production of concrete admixtures at the plant, including manufacturing and waste treatment.
Disposal Stage
Module C1: Demolition/Dismantling
Module C2: Transportation of waste
Module C3: Recycling/Incineration
Module C4: Landfill

Cut-off criteria

All inputs and outputs related to the declared modules of Stabilizer, including raw materials, packaging, transportation, energy usage and ancillary materials, were comprehensively considered in line with EN 15804+A2 and if applicable the product-specific PCR. Furthermore, all known hazardous substances (within the REACH list and the Norwegian Priority List), regulated materials, and significant emissions were declared and are not excluded under the cut-off rules.

The following processes are considered below the EN 15804+A2 cut-off threshold and were excluded:

- Impacts related to the manufacturer's infrastructure and assets
- Manufacturing of means of production, buildings or other capital goods
- Transportation of personnel to the plant
- Transportation of personnel within the plant
- Research and development activities
- Long-term emissions

Allocation

Foreground inventory data (energy and fuels, ancillary materials, emissions and waste) was collected at the production process level. Allocation based on mass was applied to allocate the total output of the production process in 2025 to the reference product.

Key assumptions and estimates

Production process flows are allocated to the reference product, as described under allocation. If applied, mass-based allocation assumes a uniform distribution of production impacts across products of the same production process. Where it is applied, foreground inventory data is checked for consistency of production process, to ensure the validity of the allocated results.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD. Mass and energy flows are reported per 1 kg of product.

Demolition (C1)	Value	Unit
Diesel required to demolish 1 kg of concrete	0.06	MJ / kg
PM 10 emissions during the demolishment of 1 kg of concrete	6.00e-05	kg / kg
PM 2.5 emissions during the demolishment of 1 kg of concrete	1.70e-05	kg / kg

Transport to the waste facility (C2)	Value	Unit
Mass to landfill	0.90	kg
Mass to recycling	0.10	kg
Distance to landfill	50.00	km
Distance to recycling	50.00	km
Transport modality: Truck	transport, freight, lorry >32 metric ton, EURO6	-
Distance	50.00	km
Litres of fuel	36.48	l / 100km
Energy demand	1.58	MJ / t*km
Energy demand (km)	1.58e-03	MJ / km
Capacity utilization	53.30	%

Module C2 includes the impact of transportation of material after deconstruction, during the End-of-Life stage.

Waste processing (C3)	Value	Unit
Material for recycling	0.10	kg
Recycling rate	10.00	%

Disposal (C4)	Value	Unit
Material for landfill	0.90	kg

Reuse, recovery and/or recycling potentials (D)	Value	Unit
Amount of secondary material that the system takes in	0	kg
Installation (packaging): Net flow of secondary material	0	kg
End-of-life (product): Material for recycling/reuse	0.10	kg
End-of-life (product): Net flow of secondary material	0.10	kg
Substitution of gravel	0.10	kg
End-of-life (product): Material eligible for incineration credits	0	kg
End-of-life (product): Exported energy eligible for credits	0	MJ

Calculation of loads and benefits per EN 15804+A2. Exported energy is credited only where it originates from the incineration of primary material; landfilled fractions receive no exported-energy credit and therefore no avoided primary energy consumption. Recycling or reuse benefits are credited for the net flow of secondary material.

LCA: Results

The following results are based on the location-based electricity approach applied to the foreground system (A3). Further details on electricity data are provided in the Additional Requirements section.

Core environmental impact indicators

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
GWP-total	kg CO_2-eq.	1.78e+00	6.13e-03	5.20e-03	6.33e-04	7.38e-03	-3.78e-04
GWP-fossil	kg CO_2-eq.	1.78e+00	6.13e-03	5.19e-03	4.38e-04	5.63e-03	-3.77e-04
GWP-biogenic	kg CO_2-eq.	3.85e-03	6.12e-07	8.14e-08	1.95e-04	1.75e-03	-4.76e-07
GWP-luluc	kg CO_2-eq.	2.16e-03	5.33e-07	2.17e-06	3.81e-08	2.92e-06	-2.93e-07
ODP	kg CFC-11-Eq	1.14e-07	9.38e-11	8.35e-11	6.70e-12	1.63e-10	-3.82e-12
AP	mol H+-Eq	1.11e-02	5.53e-05	1.32e-05	3.95e-06	3.99e-05	-2.64e-06
EP-freshwater	kg P-Eq	5.31e-04	1.79e-07	4.21e-07	1.28e-08	4.67e-07	-1.01e-07
EP-marine	kg N-Eq	2.18e-03	2.57e-05	3.36e-06	1.83e-06	1.52e-05	-8.37e-07
EP-terrestrial	mol N-Eq	2.23e-02	2.81e-04	3.64e-05	2.01e-05	1.66e-04	-9.48e-06
POCP	kg NMVOC-Eq	9.02e-03	8.38e-05	2.00e-05	5.98e-06	5.94e-05	-2.82e-06
ADPE	kg Sb-Eq	1.30e-05	2.20e-09	1.50e-08	1.57e-10	8.93e-09	-2.06e-09
ADPF	MJ, net calorific value	2.90e+01	8.02e-02	7.82e-02	5.73e-03	1.38e-01	-4.65e-03
WDP	m^3 world Eq deprived	4.34e-01	1.96e-04	3.75e-04	1.40e-05	3.86e-04	-5.77e-05

GWP-total: Global Warming Potential - total , **GWP-fossil**: Global warming potential - fossil , **GWP-biogenic**: Global Warming Potential - biogenic , **GWP-luluc**: Global Warming Potential - luluc , **ODP**: Depletion potential of the stratospheric ozone layer , **AP**: Acidification potential, Accumulated Exceedance , **EP-freshwater**: Eutrophication potential - freshwater , **EP-marine**: Eutrophication potential - marine , **EP-terrestrial**: Eutrophication potential - terrestrial , **POCP**: Photochemical Ozone Creation Potential , **ADPE**: Abiotic depletion potential - non-fossil resources , **ADPF**: Abiotic depletion potential - fossil resources , **WDP**: Water (user) deprivation potential . **ADPE, ADPF, WDP**: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with these indicators.

Additional indicators

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
PM	disease incidence	1.30e-07	8.92e-09	5.10e-10	8.56e-10	9.07e-10	-5.28e-11
IRP	kBq U235-Eq	7.95e-02	3.59e-05	6.89e-05	2.56e-06	8.80e-05	-2.43e-05
ETP-fw	CTUe	1.76e+01	1.14e-02	1.88e-02	8.11e-04	1.89e-02	-1.89e-03
HTP-c	CTUh	5.78e-09	2.40e-11	2.67e-11	1.71e-12	2.54e-11	-3.46e-12
HTP-nc	CTUh	5.26e-08	1.09e-11	5.14e-11	7.77e-13	2.48e-11	-2.96e-12
SQP	dimensionless	9.58e+00	5.62e-03	7.86e-02	4.01e-04	2.72e-01	-6.50e-03

PM: Potential incidence of disease due to PM emissions , **IRP**: Potential Human exposure efficiency relative to U235 , **ETP-fw**: Potential Comparative Toxic Unit for ecosystems , **HTP-c**: Potential Comparative Toxic Unit for humans - cancer effects , **HTP-nc**: Potential Comparative Toxic Unit for humans - non-cancer effects , **SQP**: Potential Soil quality index . **IRP**: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. **ETP-fw, HTP-c, HTP-nc, SQP**: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with these indicators.

Use of resources

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
PERE	MJ	1.40e+00	4.90e-04	1.02e-03	3.50e-05	1.28e-03	-3.23e-04
PERM	MJ	1.48e-02	0.00e+00	0.00e+00	-1.48e-03	0.00e+00	0.00e+00
PERT	MJ	1.42e+00	4.90e-04	1.02e-03	-1.45e-03	1.28e-03	-3.23e-04
PENRE	MJ	2.51e+01	8.02e-02	7.82e-02	5.73e-03	1.38e-01	-4.65e-03
PENRM	MJ	3.86e+00	0.00e+00	0.00e+00	-3.86e-01	0.00e+00	0.00e+00
PENRT	MJ	2.90e+01	8.02e-02	7.82e-02	-3.81e-01	1.38e-01	-4.65e-03
SM	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	1.00e-01
RSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NRSF	MJ	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
FW	m^3	1.22e-02	5.21e-06	1.15e-05	3.72e-07	1.43e-04	-1.41e-04

PERE: Primary energy resources - renewable: use as energy carrier , **PERM**: Primary energy resources - renewable: used as raw materials , **PERT**: Primary energy resources - renewable: total , **PENRE**: Primary energy resources - non-renewable: use as energy carrier , **PENRM**: Primary energy resources - non-renewable: used as raw materials , **PENRT**: Primary energy resources - non-renewable: total , **SM**: Use of secondary material , **RSF**: Renewable secondary fuels , **NRSF**: Non-renewable secondary fuels , **FW**: Net use of fresh water

Waste flows

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
HWD	kg	4.42e-03	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
NHWD	kg	1.79e-02	0.00e+00	0.00e+00	0.00e+00	9.00e-01	0.00e+00
RWD	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00

HWD: Hazardous waste disposed , **NHWD**: Non hazardous waste disposed , **RWD**: Radioactive waste disposed

Output flows

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
CRU	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
MFR	kg	0.00e+00	0.00e+00	0.00e+00	1.00e-01	0.00e+00	0.00e+00
MER	kg	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
EEE	MJ	1.91e-02	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00
EET	MJ	1.03e-01	0.00e+00	0.00e+00	0.00e+00	0.00e+00	0.00e+00

CRU: Components for re-use , **MFR**: Materials for recycling , **MER**: Materials for energy recovery , **EEE**: Exported electrical energy , **EET**: Exported thermal energy

Name	Value	Unit
Biogenic carbon content in product	5.31e-04 (range: 2.70e-04 - 1.00e-03)	kg C
Biogenic carbon content in accompanying packaging	0.00e+00 (range: 0.00e+00 - 0.00e+00)	kg C

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

Electricity consumption in the manufacturing phase is composed from the sources below. This EPD follows the location-based approach.

Approach	Electricity	Emission Factor [kg CO_2e/kWh]	Product
location-based	ecoinvent: market for electricity, medium voltage (AU)	0.94	SikaColor® Flo 413HP Light Red
market- and location-based	ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (AU)	0.07	SikaColor® Flo 413HP Light Red
location-based	ecoinvent: market for electricity, medium voltage (AU)	0.94	SikaColor® Flo 417HP Dark Red
market- and location-based	ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (AU)	0.07	SikaColor® Flo 417HP Dark Red
location-based	ecoinvent: market for electricity, medium voltage (AU)	0.94	SikaColor® Flo 115HP Yellow
market- and location-based	ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (AU)	0.07	SikaColor® Flo 115HP Yellow
location-based	ecoinvent: market for electricity, medium voltage (AU)	0.94	SikaColor® Flo 921HP Black
market- and location-based	ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (AU)	0.07	SikaColor® Flo 921HP Black
location-based	ecoinvent: market for electricity, medium voltage (AU)	0.94	SikaColor® Flo 600 White
market- and location-based	ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (AU)	0.07	SikaColor® Flo 600 White

The amount of electricity used in the manufacturing stage is not disclosed as it is proprietary information.

Dangerous substances

The product does not contain substances listed in the Candidate List of Substances of Very High Concern (SVHC) for Authorisation and the Norwegian priority list (N-priority) in concentrations above 0.1% (w/w).

Additional environmental information

Secondary content

The product contains 0 % secondary material. Secondary material includes recycled, recovered and by-product content.

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	C1	C2	C3	C4	D
GWP-IOBC	kg CO_2-eq.	1.78e+00	6.13e-03	5.20e-03	4.38e-04	5.63e-03	-3.78e-04

GWP-IOBC: Global Warming Potential - Instantaneous oxidation of biogenic carbon

Bibliography

EN 15804:2012+A2:2019	Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products
EN 15941:2024	Sustainability of construction works - Data quality for environmental assessment of products and construction work - Selection and use of data
EN 15942:2022-04	Sustainability of construction works - Environmental product declarations - Communication format business-to-business
ISO 14025:2011-10	Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14040:2021-02	Environmental management - Life cycle assessment - Principles and framework
ISO 14044:2021-02	Environmental management - Life cycle assessment - Requirements and guidelines
EF 3.1	Environmental Footprint (EF) Life Cycle Impact Assessment method - Characterisation Factors version 3.1, European Commission, Joint Research Centre (JRC)
ecoinvent 3.10	ecoinvent, Zurich, Switzerland, database version 3.10
NPCR Part A:2021	Construction products and services, Version 2.0. Issue date: 24.03.2021; validity extended to 31.12.2026.
NPCR 009:2021	Product category rules, Part B: Technical chemical products for the building and construction industry. Issue date: 06.10.2021; validity extended to 31.12.2026.

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