

# SAFETY DATA SHEET

## Sikaflex®-621



Version  
1.0

Revision Date:  
20.08.2025

SDS Number:  
100000049273

Date of last issue: -  
Date of first issue: 20.08.2025

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-621

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

#### Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin sensitisation : Category 1

#### GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P103 Read carefully and follow all instructions.

#### Prevention:

P261 Avoid breathing mist or vapours.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves.

#### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before

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reuse.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1	$\geq 2.5$ -< 10
Hexamethylene-1,6-diisocyanate homopolymer	28182-81-2	0 -< 1
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	$\geq 0.1$ -< 0.25
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	252047-49-7	$\geq 0.1$ -< 0.25

## SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : sensitising effects  
Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.  
May cause an allergic skin reaction.

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Notes to physician : Treat symptomatically.

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### SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.

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Conditions for safe storage : When using do not smoke.  
Wash hands before breaks and at the end of workday.  
Keep container tightly closed in a dry and well-ventilated place.  
Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hexamethylene-1,6-diisocyanate homopolymer	28182-81-2	TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m <sup>3</sup> (NCO)	AU OEL

**Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

#### Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : various

Odour : odourless

Odour Threshold : No data available

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pH	:	Not applicable substance/mixture is non-soluble (in water)
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C (214 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.33 g/cm <sup>3</sup> (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 150 mPa.s (20 °C (68 °F))
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Not applicable

### SECTION 10. STABILITY AND REACTIVITY

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Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : see section 7.

Hazardous decomposition products : No hazardous decomposition products are known.

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

##### Hexamethylene-1,6-diisocyanate homopolymer:

Acute oral toxicity : LD50 Oral (Rat): > 2,500 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

Acute dermal toxicity : LD50 Dermal (Rat): > 2,000 mg/kg

#### Skin corrosion/irritation

Not classified due to lack of data.

#### Serious eye damage/eye irritation

Not classified due to lack of data.

#### Respiratory or skin sensitisation

##### Skin sensitisation

May cause an allergic skin reaction.

##### Respiratory sensitisation

Not classified due to lack of data.

#### Chronic toxicity

##### Germ cell mutagenicity

Not classified due to lack of data.

##### Carcinogenicity

Not classified due to lack of data.

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### Reproductive toxicity

Not classified due to lack of data.

### STOT - single exposure

Not classified due to lack of data.

### STOT - repeated exposure

Not classified due to lack of data.

### Aspiration toxicity

Not classified due to lack of data.

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### **Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Raphidocelis subcapitata (freshwater green alga)): >  
plants 100 mg/l  
Exposure time: 72 h

#### **Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Pseudokirchneriella subcapitata (algae)): > 100 mg/l  
plants Exposure time: 72 h  
Method: OECD Test Guideline 201

### Persistence and degradability

No data available

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

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### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

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## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.  
  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
  
Do not re-use empty containers.

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## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### **IATA-DGR**

Not regulated as a dangerous good

UN/ID No. : Not applicable

Proper shipping name : Not applicable

Class : Not applicable

Subsidiary risk : Not applicable

Packing group : Not applicable

Labels : Not applicable

Packing instruction (cargo aircraft) : Not applicable

Packing instruction (passenger aircraft) : Not applicable

#### **IMDG-Code**

Not regulated as a dangerous good

UN number : Not applicable

Proper shipping name : Not applicable

Class : Not applicable

Subsidiary risk : Not applicable

Packing group : Not applicable

Labels : Not applicable

EmS Code : Not applicable

Marine pollutant : Not applicable

#### **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

### National Regulations



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### ADG

Not regulated as a dangerous good

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Hazchem Code : Not applicable

### Special precautions for user

Not applicable

## SECTION 15. REGULATORY INFORMATION

### Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)  
International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors  
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

### The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

## SECTION 16. OTHER INFORMATION

Revision Date : 20.08.2025  
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### Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.  
  
AU OEL / TWA : Exposure standard - time weighted average  
AU OEL / STEL : Exposure standard - short term exposure limit  
ADG : Australian Dangerous Goods Code.  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration

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GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

AU / EN