

SAFETY DATA SHEET

Sikaflex®-527 AT



Version
2.1

Revision Date:
26.11.2025

SDS Number:
000000128515

Date of last issue: 03.02.2025
Date of first issue: 05.04.2022

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-527 AT

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Not a hazardous substance or mixture.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Urea,N,N'-(methylenedi-4,1-phenylene)bis[N'-butyl-trimethoxyvinylsilane	77703-56-1	≥ 2.5 -< 10
	2768-02-7	0 -< 1

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

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| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water. |
| In case of eye contact | : | Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person. |
| Most important symptoms and effects, both acute and delayed | : | No known significant effects or hazards.
See Section 11 for more detailed information on health effects and symptoms. |
| Notes to physician | : | Treat symptomatically. |
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SECTION 5. FIREFIGHTING MEASURES

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- | | | |
|---|---|---|
| Suitable extinguishing media | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Hazardous combustion products | : | No hazardous combustion products are known |
| Specific extinguishing methods | : | Standard procedure for chemical fires. |
| Special protective equipment for firefighters | : | In the event of fire, wear self-contained breathing apparatus. |
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SECTION 6. ACCIDENTAL RELEASE MEASURES

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- | | | |
|---|---|--|
| Personal precautions, protective equipment and emergency procedures | : | For personal protection see section 8. |
| Environmental precautions | : | No special environmental precautions required. |
| Methods and materials for containment and cleaning up | : | Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal. |
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SECTION 7. HANDLING AND STORAGE

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- | | | |
|---|---|---|
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
| Advice on safe handling | : | For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical |
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products

- Hygiene measures : When using do not eat or drink.
When using do not smoke.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methanol	67-56-1	TWA	200 ppm 262 mg/m ³	AU OEL
Further information: Skin absorption				
		STEL	250 ppm 328 mg/m ³	AU OEL

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

- Respiratory protection : No special measures required.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Follow AS/NZS 1337.1
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.
- Eye protection : Safety glasses
- Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

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Colour	: various
Odour	: odourless
Odour Threshold	: No data available
pH	: Not applicable
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 101 °C (214 °F) (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapour pressure	: 0.01 hPa
Relative vapour density	: No data available
Density	: ca. 1.39 g/cm ³ (20 °C (68 °F))
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds	: Directive 2010/75/EU of 24 November 2010 on industrial and

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livestock rearing emissions (integrated pollution prevention and control)
Not applicable

SECTION 10. STABILITY AND REACTIVITY

- Reactivity : No dangerous reaction known under conditions of normal use.
- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : No hazards to be specially mentioned.
- Conditions to avoid : No data available
- Incompatible materials : see section 7.
- Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

trimethoxyvinylsilane:

- Acute oral toxicity : LD50 Oral (Rat): ca. 7,120 mg/kg
- Acute inhalation toxicity : LC50: ca. 16.8 mg/l
Exposure time: 4 h
Test atmosphere: vapour
- Acute dermal toxicity : LD50: 3,540 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

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Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Raphidocelis subcapitata (freshwater green alga)): >
plants 100 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product.
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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

Not regulated as a dangerous good

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

Not regulated as a dangerous good

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Hazchem Code : Not applicable

Special precautions for user

Not applicable

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SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : Schedule 7 (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : All components are listed on the inventory, regulatory obligations/restrictions apply

SECTION 16. OTHER INFORMATION

Revision Date : 26.11.2025
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Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AU OEL / STEL : Exposure standard - short term exposure limit

ADG : Australian Dangerous Goods Code.

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service

DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic

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PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

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