

Sika® Primer 35

Technical Product Data:

Chemical base	Solvent-based epoxy resin compound
Colour	Transparent with a pale yellowish tint
Density (DIN 51757)	0,92 kg/l approx.
Viscosity ¹⁾	7 mPas approx.
Solids content	23%
Flash point (DIN 51755)	-10°C
Application temperature	10-30°C
Drying time ¹⁾	30 min. to 24 hours
Storage	Store in sealed container in a cool dry place
Shelf life	12 months

¹⁾ at 23°C and 50% relative humidity

Description:

Sika® Primer-35 is a liquid primer of low viscosity for use on aluminium, galvanized steel sheet and some plastics prior to bonding or sealing with Sikaflex® products. Sika® Primer-35 is manufactured in accordance with the ISO 9001/14001 quality assurance system.

Areas of application:

Sika® Primer-35 is used to improve the adhesion of Sikaflex® sealants and adhesives on many metals, plastics and paint-primed substrates. This primer is not suitable for use on porous surfaces.

Method of application:

Surfaces must be clean, dry and free from all traces of dust and grease. Adhesion on high-gloss substrates may be improved by abrading the surface with a scouring pad (very fine grade), wiping down with Sika® Cleaner-205 and leaving to dry. Apply a single thin coat of Sika® Primer-35, using a brush.

Drying time will be minimum 30 minutes, maximum 24 hours.

Reseal container tightly after use. Discard any primer that has gelled, become cloudy or separated.

Important: Do not apply at temperatures below 10°C or above 30°C.

Coverage: 150 g per m² approx.

Important note:

Discard any primer that has gelled or separated, or if it gets limp.

Further information:

Copies of the following publications are available on request:

- Sika Primer Chart
- Safety Data Sheet

Packaging information:

Can	250 ml, 1000 ml
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Important:

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Note:

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.