



Version 2.0	Revision Date: 27.01.2025		SDS Number: 100000019819	Date of last issue: 14.05.2021 Date of first issue: 14.05.2021
SECTION	N 1. PRODUCT AND CO	MPA	NY IDENTIFICATION	
Proc	duct name	:	SikaForce [®] -803 L45 (B) Part B	
Man	ufacturer or supplier's	deta	ils	
Corr	npany	:	Sika Australia Pty. Ltd. 55 Elizabeth Street Wetherill Park, NSW 2164	
Tele	phone	:	+61 2 9725 11 45	
Eme	ergency telephone numbe	er :	+61 1800 033 111	
Tele	fax	:	+61 2 9725 33 30	
Rec	ommended use of the c	chem	ical and restrictions on use	

: Adhesive, Product is not intended for consumer use

SECTION 2. HAZARDS IDENTIFICATION

Product use

GHS Classification		
Acute toxicity (Inhalation)	:	Category 4
Skin corrosion/irritation	:	Category 2
Serious eye damage/eye irri- tation	:	Category 2A
Respiratory sensitisation	:	Category 1
Skin sensitisation	:	Category 1
Carcinogenicity	:	Category 2
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure (Inhala- tion)	:	Category 2

GHS label elements

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Hazar	rd pictograms						
Signa	l word	: Danger					
Hazard statements :		H317 May cause an allerg H319 Causes serious eye H332 Harmful if inhaled. H334 May cause allergy or difficulties if inhaled. H335 May cause respirato H351 Suspected of causin	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or re-				
Preca	utionary statements	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapours. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. P284 Wear respiratory protection. 					
		 P304 + P340 + P312 IF IN and keep comfortable for b doctor if you feel unwell. P305 + P351 + P338 IF IN for several minutes. Remo easy to do. Continue rinsin P308 + P313 IF exposed of attention. P333 + P313 If skin irritation vice/ attention. P337 + P313 If eye irritation tention. P342 + P311 If experiencin POISON CENTER/ doctor P362 + P364 Take off continues. 	or concerned: Get medical advice/ on or rash occurs: Get medical ad- on persists: Get medical advice/ at- ng respiratory symptoms: Call a				
		Storage: P403 + P233 Store in a we	ell-ventilated place. Keep container				

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		tightly closed. P405 Store locked up.	
		Disposal:	
		P501 Dispose of contents/ c disposal plant.	container to an approved waste

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
4,4`-Methylenediphenyl diisocyanate, oligomers	25686-28-6	>= 20 -< 30
4,4'-methylenediphenyl diisocyanate	101-68-8	0 -< 1
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	>= 0.025 -< 0.25

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms	:	irritant effects

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	and effect delayed	ets, both acute and		sensitising effects Asthmatic appearance Cough Respiratory disorder Allergic reactions Excessive lachrymation Headache Dermatitis See Section 11 for more detailed and symptoms. Causes skin irritation. May cause an allergic skin reaction Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma sym ties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs thro exposure if inhaled.	n. ptoms or breathing difficul-
	Notes to	physician	:	Treat symptomatically.	
SECTION 5. FIREFIGHTING MEASURES					
	Suitable	extinguishing media	:	Use extinguishing measures that a cumstances and the surrounding	
	Hazardou ucts	us combustion prod-	:	No hazardous combustion produc	ts are known

Hazardous combustion prod- ucts	:	No hazardous combustion products are known
Specific extinguishing meth- ods	:	Standard procedure for chemical fires.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

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	ods and materials for inment and cleaning up	:	Soak up with inert absorber acid binder, universal binde Keep in suitable, closed cor	
SECTION	7. HANDLING AND ST	OR	AGE	
	e on protection against nd explosion	:	Normal measures for preve	ntive fire protection.
Advic	e on safe handling	:	section 8). Do not get in eyes, on skin, For personal protection see Persons with a history of sk ma, allergies, chronic or rec not be employed in any pro- used. Smoking, eating and drinkin plication area. Provide sufficient air exchar	
Hygie	ene measures	:	Handle in accordance with g practice. When using do not eat or du When using do not smoke. Wash hands before breaks	
Cond	itions for safe storage	:	Store in original container. Keep in a well-ventilated pla Observe label precautions. Store in accordance with log	

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis	
4,4`-Methylenediphenyl diiso- cyanate, oligomers	25686-28-6	TWA	0.02 mg/m3 (NCO)	AU OEL	
	Further information: Category 2 (Carc. 2) Suspected human car- cinogen, Sensitiser				
		STEL	0.07 mg/m3 (NCO)	AU OEL	
4,4'-methylenediphenyl diiso-	101-68-8	TWA	0.02 mg/m3	AU OEL	



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	cyanate		Further information: Category 2 (Carc. 2) Suspected hum				
		cinogen, Sens	cinogen, Sensitiser				
			STEL	0.07 mg/m3 (NCO)	AU OEL		
	3-isocyanatomethyl-3,5,5- trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.02 mg/m3 (NCO)	AU OEL		
		Further inform	ation: Sensitise	r			
			STEL	0.07 mg/m3 (NCO)	AU OEL		
	Appropriate engineering	Use adequate		l/or engineering cont	trols to pre-		
	Personal protective equipmer						
	Respiratory protection	: In case of inadequate ventilation wear respiratory protect Respirator selection must be based on known or anticipat exposure levels, the hazards of the product and the safe working limits of the selected respirator.					
	Hand protection	 Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Follow AS/NZS 1337.1 Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed. 					
	Eye protection	Safety glasse	S				
	Skin and body protection	Protective clo clothing, long Follow AS 22	trousers)	y shoes, long-sleeve	ed working		

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Colour	:	black
Odour	:	odourless
Odour Threshold	:	No data available

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рН		:	Not applicable substance/mixture	is non-soluble (in water)
Melting ing poir	i point/ range / Freez- nt	:	No data available	
Boiling	point/boiling range	:	No data available	
Flash p	point	:	> 101 °C (214 °F) (Method: closed cup)	
Evapor	ation rate	:	No data available	
Flamm	ability (solid, gas)	:	No data available	
	explosion limit / Upper bility limit	:	No data available	
	explosion limit / Lower ability limit	:	No data available	
Vapour	pressure	:	0.01 hPa	
Relativ	e vapour density	:	No data available	
Density	1	:	ca. 1.21 g/cm3 (20 °C (68 °F))	
Solubili Wat	ity(ies) er solubility	:	insoluble	
Solu	ubility in other solvents	:	No data available	
Partitio octanol	n coefficient: n- I/water	:	No data available	
Auto-ig	nition temperature	:	No data available	
Decom	position temperature	:	No data available	
Viscosi Visc	ty cosity, dynamic	:	ca. 300,000 mPa.s (20 °C (68 °F))
Visc	cosity, kinematic	:	> 20.5 mm2/s (40 °C (104 °F))	
Explosi	ive properties	:	No data available	
Oxidizii	ng properties	:	No data available	
Volatile	e organic compounds	:	Directive 2010/75/EU of 24 Nover emissions (integrated pollution pro Not applicable	



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SECTION	I 10. STABILITY AND RE	AC	ΤΙVΙΤΥ		
Read	ctivity	:	No dangerous reaction kno	own under conditions of normal use.	
Cher	nical stability	:	The product is chemically stable.		
Poss tions	-	:	: No hazards to be specially mentioned.		
Cond	ditions to avoid	:	: No data available		
Inco	mpatible materials	:	: see section 7.		
Haza prod	ardous decomposition ucts	:	No decomposition if stored	l and applied as directed.	

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity Harmful if inhaled.		
<u>Components:</u>		
4,4`-Methylenediphenyl diis Acute oral toxicity	socy :	
Acute inhalation toxicity	:	LC50: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 9,400 mg/kg
4,4'-methylenediphenyl diis Acute oral toxicity	socy :	/anate: LD50 Oral (Rat): > 5,000 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	LC50: 1.5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement
3-isocyanatomethyl-3,5,5-tr Acute oral toxicity	rime :	

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ersion 0	Revision Date: 27.01.2025	SDS Num 10000001		last issue: 14.05.2021 first issue: 14.05.2021
Acute	inhalation toxicity	: LC50 (Rat): 0.0 Exposure time Test atmosphe	4 h	
Acute	dermal toxicity	: LD50 Dermal (Rat): > 7,000 mg/kg	
	corrosion/irritation			
	us eye damage/eye irries serious eye irritation.	tation		
Respi	ratory or skin sensitis	ation		
	sensitisation ause an allergic skin rea	action.		
-	ratory sensitisation ause allergy or asthma	symptoms or breath	ing difficulties if inhaled.	
Chron	ic toxicity			
	cell mutagenicity assified due to lack of da	ata.		
	nogenicity cted of causing cancer.			
-	ductive toxicity assified due to lack of d	ata.		
	- single exposure ause respiratory irritatio	n.		
	- repeated exposure			
•	• •	through prolonged	or repeated exposure if inhal	led.
-	ation toxicity assified due to lack of da	ata		
	12. ECOLOGICAL INFO			
Ecoto	xicity ta available			
	stence and degradabil	i+\/		
	ta available	Ly .		
	cumulative potential			
	ta available			

Mobility in soil

No data available

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Othe	r adverse effects				
Addit	Product: Additional ecological infor- : There is no data available for this product. mation				
SECTION	13. DISPOSAL CONS	IDER	ATIONS		
-	osal methods e from residues	:	Send to a licensed waste managed	gement company.	
			Do not contaminate ponds, wate cal or used container.	erways or ditches with chemi-	
Conta	aminated packaging	:	Empty remaining contents. Dispose of as unused product.		

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR		
UN/ID No.	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Packing instruction (cargo	:	Not applicable
aircraft)		
Packing instruction (passen-	:	Not applicable
ger aircraft)		
IMDG-Code		
UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
EmS Code	:	Not applicable
Marine pollutant	:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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Version 2.0	Revision Date: 27.01.2025	SDS Number 10000001981	
Natio	nal Regulations		
ADG	ì		
UN r	number	: Not applicable	
Prop	er shipping name	: Not applicable	
Clas	S	: Not applicable	
Subs	sidiary risk	: Not applicable	
Pack	king group	: Not applicable	
Labe	els	: Not applicable	
Hazo	chem Code	: Not applicable	
	15. REGULATORY INFO		islation specific for the substance or mixture
	apeutic Goods (Poisons lard) Instrument	publication to chec	le number allocated (Please use the original ck for specific uses, specific conditions or at might apply for this chemical)
	ational Chemical Weapor dules of Toxic Chemicals		: Not applicable
Prohi	bition/Licensing Requirem	ients	: There is no applicable prohibition, authorisation and restricted use requirements, including for carcino-

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

gens referred to in Schedule 10 of the model WHS Act and Regula-

tions.

SECTION 16. OTHER INFORMATION

Revision Date	:	27.01.2025

Date format	:	dd.mm.yyyy

Full text of other abbreviations

AU OEL	:	Australia. Workplace Exposure Standards for Airborne Con- taminants.
AU OEL / TWA	:	Exposure standard - time weighted average
AU OEL / STEL	:	Exposure standard - short term exposure limit
ADG	:	Australian Dangerous Goods Code.
ADR	:	European Agreement concerning the International Carriage of
		Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level

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EC50 GHS IATA IMDG LD50		:	 Half maximal effective concentration Globally Harmonized System International Air Transport Association International Maritime Code for Dangerous Goods Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group or 		
LC50		1 : ;	 test animals) Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period) 		
MARPC)L	 International Convention for the Prevention of Pollution fron Ships, 1973 as modified by the Protocol of 1978 			
OEL					
PBT	•		Persistent, bioaccumulative and t	oxic	
PNEC	PNEC : Predicted no effec		Predicted no effect concentration		
REACH		i	Regulation (EC) No 1907/2006 of and of the Council of 18 Decemb stration, Evaluation, Authorisatio cals (REACH), establishing a Eur	er 2006 concerning the Reg- n and Restriction of Chemi-	
SVHC vPvB		: :	 Substances of Very High Concern Very persistent and very bioaccumulative 		
			· · ·		

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

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