SikaForce®-050 Part B



Version **Revision Date:** SDS Number: Date of last issue: 20.05.2021 07.06.2023 000000217609 Date of first issue: 20.05.2021 2.0

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaForce®-050 Part B

Manufacturer or supplier's details

Company Sika Australia Pty. Ltd.

55 Elizabeth Street

Wetherill Park, NSW 2164

+61 2 9725 11 45 Telephone

Emergency telephone number: +61 1800 033 111

Telefax +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

: Sealant/adhesive Product use

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Inhalation) Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irri-

tation

Category 2A

Respiratory sensitisation Category 1

Skin sensitisation Category 1

Carcinogenicity Category 2

Specific target organ toxicity - :

single exposure

Category 3 (Respiratory system)

Specific target organ toxicity - :

repeated exposure (Inhala-

tion)

Category 2

GHS label elements

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

Hazard pictograms





Signal word : Danger

Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing

difficulties if inhaled.

H335 May cause respiratory irritation. H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or re-

peated exposure if inhaled.

Precautionary statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read

and understood.

P260 Do not breathe mist or vapours.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of

the workplace.

P280 Wear protective gloves/ protective clothing/ eye protec-

tion/ face protection/ hearing protection.

P284 Wear respiratory protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/

doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/

attention.

P333 + P313 If skin irritation or rash occurs: Get medical ad-

vice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ at-

tention.

P342 + P311 If experiencing respiratory symptoms: Call a

POISON CENTER/ doctor.

P362 + P364 Take off contaminated clothing and wash it before

reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diphenylmethanediisocyanate, isomeres and	9016-87-9	>= 60 -<= 100
homologues		
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 -< 10
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	>= 1 -< 10

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Obtain medical attention.

Most important symptoms : irritant effects

SikaForce®-050 Part B



SDS Number: Date of last issue: 20.05.2021 Version **Revision Date:** 07.06.2023 000000217609 Date of first issue: 20.05.2021 2.0

and effects, both acute and

delayed

sensitising effects

Asthmatic appearance

Cough

Respiratory disorder Allergic reactions **Excessive lachrymation**

Headache **Dermatitis**

See Section 11 for more detailed information on health effects

and symptoms. Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation.

Harmful if inhaled.

May cause allergy or asthma symptoms or breathing difficul-

ties if inhaled.

May cause respiratory irritation. Suspected of causing cancer.

May cause damage to organs through prolonged or repeated

exposure if inhaled.

Notes to physician Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Hazardous combustion prod: :

No hazardous combustion products are known

Specific extinguishing meth-

ods

Standard procedure for chemical fires.

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

tive equipment and emer-

gency procedures

Personal precautions, protec- : Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical

products

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice.

When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

Conditions for safe storage : Store in original container.

Keep in a well-ventilated place. Observe label precautions.

Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
		exposure)	concentration	
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m3 (NCO)	AU OEL
		TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

		STEL	0.07 mg/m3 (NCO)	AU OEL
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m3 (NCO)	AU OEL
o-(p-isocyanatobenzyl)phenyl isocyanate	5873-54-1	TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m3 (NCO)	AU OEL
		TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m3 (NCO)	AU OEL

Appropriate engineering

controls

Use adequate ventilation and/or engineering controls to pre-

vent exposure to vapours.

Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe

working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

essary.

Follow AS/NZS 1337.1

Recommended: Butyl rubber/nitrile rubber gloves.

Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working

clothing, long trousers)

Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

Colour : brown

Odour : slight

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

Flash point : $> 200 \, ^{\circ}\text{C} \, (392 \, ^{\circ}\text{F})$

(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower :

flammability limit

No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

Density : ca. 1.22 g/cm3 (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

SikaForce®-050 Part B



Version **Revision Date:** SDS Number: Date of last issue: 20.05.2021 07.06.2023 000000217609 Date of first issue: 20.05.2021 2.0

Viscosity, kinematic $> 20.5 \text{ mm}2/\text{s} (40 ^{\circ}\text{C} (104 ^{\circ}\text{F}))$

Explosive properties No data available

Oxidizing properties No data available

Volatile organic compounds Directive 2010/75/EU of 24 November 2010 on industrial

emissions (integrated pollution prevention and control)

Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability The product is chemically stable.

tions

Possibility of hazardous reac- : No hazards to be specially mentioned.

Conditions to avoid No data available

Incompatible materials see section 7.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if inhaled.

Components:

Diphenylmethanediisocyanate, isomeres and homologues:

Acute oral toxicity : LD50 Oral (Rat): > 10,000 mg/kg

Acute inhalation toxicity LC50: 1.5 mg/l

Exposure time: 4 h Test atmosphere: dust/mist

Method: Expert judgement

Assessment: The component/mixture is moderately toxic after

short term inhalation.

Acute dermal toxicity LD50 Dermal (Rabbit): > 9,400 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Method: OECD Test Guideline 401

Acute inhalation toxicity LC50: 1.5 mg/l

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

Exposure time: 4 h

Test atmosphere: dust/mist Method: Expert judgement

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Chronic toxicity

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diphenylmethanediisocyanate, isomeres and homologues:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l

Exposure time: 96 h

Toxicity to algae/aquatic

EC50 (Desmodesmus subspicatus (green algae)): > 1,640

plants

mg/l

Exposure time: 72 h

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not contaminate ponds, waterways or ditches with chemi-

cal or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo : Not applicable

aircraft)

Packing instruction (passen-

ger aircraft)

Not applicable

IMDG-Code

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable

SikaForce®-050 Part B



 Version
 Revision Date:
 SDS Number:
 Date of last issue: 20.05.2021

 2.0
 07.06.2023
 000000217609
 Date of first issue: 20.05.2021

EmS Code : Not applicable Marine pollutant : Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Hazchem Code : Not applicable

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Standard for the Uniform

Scheduling of Medicines and

Poisons

: No poison schedule number allocated

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Prohibition/Licensing Requirements

: Not applicable

: There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regula-

tions.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 07.06.2023

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Con-

taminants.

AU OEL / TWA : Exposure standard - time weighted average AU OEL / STEL : Exposure standard - short term exposure limit

11 / 12

SikaForce®-050 Part B



Version 2.0	Revision Date: 07.06.2023		SDS Number: 000000217609	Date of last issue: 20.05.2021 Date of first issue: 20.05.2021	
ADG	:	:	Australian Dangerous Goods Code	÷.	
ADR	:	:	European Agreement concerning the International Carriage of Dangerous Goods by Road		
CAS	;	:	Chemical Abstracts Service		
DNEL	;	:	Derived no-effect level		
EC50	:	:	Half maximal effective concentration		
GHS	:	:	Globally Harmonized System		
IATA	:	:	International Air Transport Association		
IMDG	:	:	International Maritime Code for Dangerous Goods		
LD50	:	:	Median lethal dosis (the amount of once, which causes the death of 50 test animals)		
LC50	:	:	Median lethal concentration (conce air that kills 50% of the test animals period)		
MARPOL	:	:	International Convention for the ProShips, 1973 as modified by the Pro		
OEL	•	:	Occupational Exposure Limit		
PBT	•	:	Persistent, bioaccumulative and toxic		
PNEC	•	:	Predicted no effect concentration		
REACH	;	:	Regulation (EC) No 1907/2006 of t and of the Council of 18 December istration, Evaluation, Authorisation cals (REACH), establishing a Euro	2006 concerning the Regand Restriction of Chemi-	
SVHC	:	:	Substances of Very High Concern		

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

: Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

AU / EN

vPvB