

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaForce®-420 L45 / SikaForce®-010 Part B

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Inhalation) : Category 4

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2B

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

GHS label elements

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: H315 + H320 Causes skin and eye irritation.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary statements

: **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P284 Wear respiratory protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Substance name : Diphenylmethanediisocyanate, isomeres and homologues

CAS-No. : 9016-87-9

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	≥ 60 - ≤ 100

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and : irritant effects
sensitising effects

SikaForce®-420 L45 / SikaForce®-010 Part B



Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

delayed	Asthmatic appearance
	Cough
	Respiratory disorder
	Allergic reactions
	Headache
	See Section 11 for more detailed information on health effects and symptoms.

Notes to physician : Treat symptomatically.

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products	No hazardous combustion products are known
-------------------------------	--

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Personal precautions, protective equipment and emergency procedures	Use personal protective equipment. Deny access to unprotected persons.
---	---

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.
Avoid exceeding the given occupational exposure limits (see

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Diphenylmethanediisocyanate, isomeres and homologues	9016-87-9	TWA	0.02 mg/m ³ (NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m ³ (NCO)	AU OEL
		TWA	0.02 mg/m ³ (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m ³ (NCO)	AU OEL

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Follow AS/NZS 1337.1
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.
- Eye protection : Safety glasses
- Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : brown
- Odour : slight
- Odour Threshold : No data available
- pH : No data available
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : > 200 °C (392 °F)
(Method: closed cup)
- Evaporation rate : No data available
- Flammability (solid, gas) : No data available
- Upper explosion limit / Upper : No data available

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

flammability limit

Lower explosion limit / Lower
flammability limit : No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

Density : ca. 1.24 g/cm³ (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-
octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : ca. 250 mPa.s (20 °C (68 °F))

Viscosity, kinematic : > 20.5 mm²/s (40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial
emissions (integrated pollution prevention and control)
Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac-
tions : No hazards to be specially mentioned.

Conditions to avoid : No data available

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

Incompatible materials : see section 7.

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Components:

Diphenylmethanediisocyanate, isomeres and homologues:

Acute oral toxicity : LD50 Oral (Rat): > 10,000 mg/kg

Acute inhalation toxicity : LC50: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 Dermal (Rabbit): > 9,400 mg/kg

Chronic toxicity

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Diphenylmethanediisocyanate, isomeres and homologues:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l
Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

National Regulations

ADG

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Hazchem Code : Not applicable

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons : No poison schedule number allocated
Standard) Instrument

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 19.01.2025

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.
AU OEL / TWA : Exposure standard - time weighted average
AU OEL / STEL : Exposure standard - short term exposure limit
ADG : Australian Dangerous Goods Code.
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

SAFETY DATA SHEET

SikaForce®-420 L45 / SikaForce®-010 Part B



Version
4.0

Revision Date:
19.01.2025

SDS Number:
000000217611

Date of last issue: 01.07.2022
Date of first issue: 16.11.2019

EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

AU / EN