

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-255 FC

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

#### Recommended use of the chemical and restrictions on use

Product use : Adhesive

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Flammable liquids : Category 4

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2 (Central nervous system)

Short-term (acute) aquatic hazard : Category 3

Long-term (chronic) aquatic hazard : Category 3

#### GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H227 Combustible liquid.  
H373 May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.  
H412 Harmful to aquatic life with long lasting effects.

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Precautionary statements

:

### Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P260 Do not breathe mist or vapours.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

### Response:

P314 Get medical advice/ attention if you feel unwell.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

### Storage:

P403 Store in a well-ventilated place.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture

: Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	$\geq 1$ -< 2.5
xylene	1330-20-7	$\geq 0.25$ -< 2.5
4,4'-methylenediphenyl diisocyanate	101-68-8	0 -< 1
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	$\geq 0.025$ -< 0.25
dibutyltin dichloride	683-18-1	$\geq 0.0025$ -< 0.025

## SECTION 4. FIRST AID MEASURES

General advice

: Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled

: Move to fresh air.  
Consult a physician after significant exposure.

In case of skin contact

: Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.  
See Section 11 for more detailed information on health effects and symptoms.  
May cause damage to organs through prolonged or repeated exposure if inhaled.

Notes to physician : Treat symptomatically.

### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media : Water

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Observe label precautions.  
Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	64742-82-1	TWA	900 mg/m <sup>3</sup>	AU OEL
xylene	1330-20-7	STEL	150 ppm 655 mg/m <sup>3</sup>	AU OEL
		TWA	80 ppm 350 mg/m <sup>3</sup>	AU OEL
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

		STEL	0.07 mg/m3 (NCO)	AU OEL
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.02 mg/m3 (NCO)	AU OEL
Further information: Sensitiser				
		STEL	0.07 mg/m3 (NCO)	AU OEL

### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	Methylhip-puric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI

**Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

### Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.  
Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3  
Protective clothing needs to be made of cotton.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Colour	:	black
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 80 °C (176 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.22 g/cm <sup>3</sup> (23 °C (73 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Viscosity, kinematic : ca. > 20.5 mm<sup>2</sup>/s ( 40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : see section 7.

Hazardous decomposition products : No decomposition if stored and applied as directed.

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:**

Acute oral toxicity : LD50 Oral (Rat): 4,814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l  
Exposure time: 4 h

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

**dibutyltin dichloride:**

Acute oral toxicity : LD50 Oral (Rat): 219 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

**Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):**

Result : Repeated exposure may cause skin dryness or cracking.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Chronic toxicity**

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

**Aspiration toxicity**

Not classified based on available information.

---

## SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

**Components:**

**xylene:**



# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l  
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l  
Exposure time: 7 d

### **dibutyltin dichloride:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 1.4 mg/l  
Exposure time: 48 h

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 10

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

### **Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

## SECTION 13. DISPOSAL CONSIDERATIONS

### **Disposal methods**

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

### SECTION 14. TRANSPORT INFORMATION

#### International Regulations

##### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

##### IMDG-Code

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : Not applicable

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### National Regulations

##### ADG

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Hazchem Code : Not applicable

#### Special precautions for user

Not applicable

### SECTION 15. REGULATORY INFORMATION

#### Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors  
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

### The components of this product are reported in the following inventories:

AICS : On the inventory, or in compliance with the inventory

## SECTION 16. OTHER INFORMATION

Revision Date : 21.01.2025

Date format : dd.mm.yyyy

### Full text of other abbreviations

ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)  
AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.  
AU OEL / TWA : Exposure standard - time weighted average  
AU OEL / STEL : Exposure standard - short term exposure limit  
ADG : Australian Dangerous Goods Code.  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

# SAFETY DATA SHEET

## Sikaflex®-255 FC



Version  
1.1

Revision Date:  
21.01.2025

SDS Number:  
000000606814

Date of last issue: 08.04.2022  
Date of first issue: 08.04.2022

---

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

AU / EN