

SAFETY DATA SHEET

Sika® Primer-215



Version
3.1

Revision Date:
18.10.2024

SDS Number:
000000019845

Date of last issue: 23.02.2022
Date of first issue: 10.05.2018

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sika® Primer-215

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Pretreatment agent

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 2

Serious eye damage/eye irritation : Category 2A

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames

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and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

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Chemical name	CAS-No.	Concentration (% w/w)
ethyl acetate	141-78-6	≥ 30 -< 60
butanone	78-93-3	≥ 10 -< 20
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	252047-49-7	≥ 2.5 -< 10
n-butyl acetate	123-86-4	≥ 2.5 -< 10
Aromatic Polyisocyanate-Prepolymer	68958-67-8	≥ 1 -< 10
2-methoxy-1-methylethyl acetate	108-65-6	< 10
xylene	1330-20-7	≥ 0.25 -< 2.5

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects
sensitising effects
Allergic reactions
Excessive lachrymation
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.

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Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water
High volume water jet

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Use water spray to cool unopened containers.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Hazchem Code : •3YE

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against : Use explosion-proof equipment.

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- fire and explosion Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl acetate	141-78-6	STEL	400 ppm 1,440 mg/m ³	AU OEL
		TWA	200 ppm 720 mg/m ³	AU OEL
butanone	78-93-3	STEL	300 ppm 890 mg/m ³	AU OEL

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		TWA	150 ppm 445 mg/m ³	AU OEL
n-butyl acetate	123-86-4	STEL	200 ppm 950 mg/m ³	AU OEL
		TWA	150 ppm 713 mg/m ³	AU OEL
2-methoxy-1-methylethyl acetate	108-65-6	TWA	50 ppm 274 mg/m ³	AU OEL
Further information: Skin absorption				
		STEL	100 ppm 548 mg/m ³	AU OEL
xylene	1330-20-7	STEL	150 ppm 655 mg/m ³	AU OEL
		TWA	80 ppm 350 mg/m ³	AU OEL

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
butanone	78-93-3	methyl ethyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	2 mg/l	ACGIH BEI
xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.
Avoid vapor formation.
Provide appropriate exhaust ventilation at places where vapor is formed.

Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Follow AS/NZS 1337.1
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3
Protective clothing needs to be made of cotton.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : colourless

Odour : ester-like

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : 77 °C (171 °F)

Flash point : -8 °C (18 °F)
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : Upper flammability limit
12 %(V)

Lower explosion limit / Lower flammability limit : Lower flammability limit
2 %(V)

Vapour pressure : ca. 60 hPa

Relative vapour density : No data available

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Density : ca. 1 g/cm³ (20 °C (68 °F))

Solubility(ies)
Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : 333 °C

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : > 7 mm²/s (40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 65.9% w/w

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : see section 7.

Hazardous decomposition products : No hazardous decomposition products are known.

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SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1,600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

butanone:

Acute oral toxicity : LD50 Oral (Rat): 3,300 mg/kg

Acute inhalation toxicity : LC50 (Rat): 36 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 23.4 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

xylene:

Acute oral toxicity : LD50 Oral (Rat): 3,523 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Components:

n-butyl acetate:

Result : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

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Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

n-butyl acetate:

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 647.7 mg/l
Exposure time: 72 h

Aromatic Polyisocyanate-Prepolymer:

Toxicity to microorganisms : EC50 (Natural microorganism): > 10,000 mg/l

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Method: OECD Test Guideline 209

Remarks: Information taken from reference works and the literature.

xylene:

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
Exposure time: 56 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia (water flea)): 1.17 mg/l
Exposure time: 7 d

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

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UN/ID No. : UN 1866
Proper shipping name : Resin solution
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1866
Proper shipping name : RESIN SOLUTION

Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

UN number : UN 1866
Proper shipping name : RESIN SOLUTION
Class : 3
Packing group : II
Labels : 3
Hazchem Code : •3YE
Environmentally hazardous : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of

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the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : Listed introduction

SECTION 16. OTHER INFORMATION

Revision Date : 18.10.2024

Date format : dd.mm.yyyy

Full text of other abbreviations

ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
AU OEL	: Australia. Workplace Exposure Standards for Airborne Contaminants.
AU OEL / TWA	: Exposure standard - time weighted average
AU OEL / STEL	: Exposure standard - short term exposure limit
ADG	: Australian Dangerous Goods Code.
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

AU / EN