

# SAFETY DATA SHEET

## SikaMelt®-677



Version  
3.0

Revision Date:  
07.05.2026

SDS Number:  
000000610784

Date of last issue: 29.01.2025  
Date of first issue: 09.03.2020

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaMelt®-677

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

#### Recommended use of the chemical and restrictions on use

Product use : Adhesive

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

#### GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H351 Suspected of causing cancer.

Precautionary statements :

#### Prevention:

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing mist or vapours.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.  
P284 Wear respiratory protection.

#### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

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P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

### Storage:

P405 Store locked up.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	>= 1 -< 10
n-butyl methacrylate	97-88-1	< 1
methyl methacrylate	80-62-6	>= 0.025 -< 0.25

## SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms : sensitising effects

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and effects, both acute and delayed

Asthmatic appearance  
Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.  
May cause an allergic skin reaction.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Suspected of causing cancer.

Notes to physician : Treat symptomatically.

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### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical

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products

- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Store in original container.  
Keep in a well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Store in accordance with local regulations.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m <sup>3</sup> (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m <sup>3</sup> (NCO)	AU OEL
methyl methacrylate	80-62-6	TWA	50 ppm 208 mg/m <sup>3</sup>	AU OEL
	Further information: Sensitiser			
		STEL	100 ppm 416 mg/m <sup>3</sup>	AU OEL

**Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

#### Personal protective equipment

Respiratory protection : Even at normal processing temperatures it may occur that hot melts form vapours, which often have an unpleasant odour. If the recommended processing temperatures are exceeded over a fairly long period, additionally the formation of hazardous organic decomposition products is possible. It is recommended to remove such vapours e.g. by using an efficient exhauster.  
In case of inadequate ventilation wear respiratory protection.  
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molten product.  
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : solid

Colour : opaque

Odour : odourless

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 200 °C (392 °F)  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

Density : ca. 1.1 g/cm<sup>3</sup> (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

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Decomposition temperature : No data available

Viscosity  
Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0.2% w/w

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : No data available

Incompatible materials : see section 7.

Hazardous decomposition products : No hazardous decomposition products are known.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

##### **methyl methacrylate:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 29.8 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

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Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

### **Skin corrosion/irritation**

Not classified due to lack of data.

### **Serious eye damage/eye irritation**

Not classified due to lack of data.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

### **Chronic toxicity**

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Suspected of causing cancer.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

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## SECTION 12. ECOLOGICAL INFORMATION

### **Ecotoxicity**

#### **Components:**

##### **methyl methacrylate:**

Toxicity to fish : NOEC (Danio rerio (zebra fish)): 9.4 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 69 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202

NOEC: 37 mg/l  
Exposure time: 21 d  
Method: OECD Test Guideline 202

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 37 mg/l  
Exposure time: 21 d

#### **Persistence and degradability**

No data available

#### **Bioaccumulative potential**

No data available

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### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.

## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### IATA-DGR

Not regulated as a dangerous good

UN/ID No. : Not applicable

Proper shipping name : Not applicable

Class : Not applicable

Subsidiary risk : Not applicable

Packing group : Not applicable

Labels : Not applicable

Packing instruction (cargo aircraft) : Not applicable

Packing instruction (passenger aircraft) : Not applicable

#### IMDG-Code

Not regulated as a dangerous good

UN number : Not applicable

Proper shipping name : Not applicable

Class : Not applicable

Subsidiary risk : Not applicable

Packing group : Not applicable

Labels : Not applicable

EmS Code : Not applicable

Marine pollutant : Not applicable

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

#### ADG

Not regulated as a dangerous good

UN number : Not applicable

Proper shipping name : Not applicable

Class : Not applicable

Subsidiary risk : Not applicable

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Packing group : Not applicable  
Labels : Not applicable  
Hazchem Code : Not applicable

**Special precautions for user**  
Not applicable

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### SECTION 15. REGULATORY INFORMATION

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

National Code of Practice for Chemicals of Security Concern : Not listed

**The components of this product are reported in the following inventories:**

AU AIIC : On the inventory, or in compliance with the inventory

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### SECTION 16. OTHER INFORMATION

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**Full text of other abbreviations**

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AU OEL / STEL : Exposure standard - short term exposure limit

ADG : Australian Dangerous Goods Code.

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service

DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from

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	Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

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