

SAFETY DATA SHEET

Sikaflex®-296



Version
4.1

Revision Date:
04.07.2025

SDS Number:
000000122941

Date of last issue: 26.05.2023
Date of first issue: 06.03.2018

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikaflex®-296

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements :

Prevention:

P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

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Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
aliphatic prepolymer (t-polyether based)	138626-39-8	≥ 1 -< 10
aliphatic prepolymer (d-polyether based)	39323-37-0	≥ 1 -< 10
4,4'-methylenediphenyl diisocyanate	101-68-8	0 -< 1
2-ethyl-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate	15625-89-5	≥ 0.025 -< 0.25

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : sensitising effects
Allergic reactions
See Section 11 for more detailed information on health effects

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and symptoms.
May cause an allergic skin reaction.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Hazardous combustion products : No hazardous combustion products are known
- Specific extinguishing methods : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the ap-

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plication area.
Follow standard hygiene measures when handling chemical products

- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m ³ (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m ³ (NCO)	AU OEL

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Follow AS/NZS 1337.1
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.
- Eye protection : Safety glasses

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Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

Odour : odourless

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 101 °C (214 °F)
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

Density : ca. 1.2 g/cm³ (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

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Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: < 0% w/w

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	see section 7.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

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Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement

2-ethyl-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate:

Acute oral toxicity : LD50 Oral (Rat): 3,680 - 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

aliphatic prepolymer (t-polyether based):

Toxicity to algae/aquatic : EC50 (algae): 100 mg/l

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plants

Exposure time: 72 h

NOEC (algae): 100 mg/l

Exposure time: 72 h

aliphatic prepolymer (d-polyether based):

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): > 100 mg/l

NOEC (Daphnia (water flea)): > 100 mg/l

Toxicity to algae/aquatic plants : EC50 (algae): > 100 mg/l
Exposure time: 72 h

2-ethyl-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 0.87 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

UN/ID No.	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Packing instruction (cargo aircraft)	:	Not applicable
Packing instruction (passenger aircraft)	:	Not applicable

IMDG-Code

Not regulated as a dangerous good

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
EmS Code	:	Not applicable
Marine pollutant	:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

Not regulated as a dangerous good

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Hazchem Code	:	Not applicable

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument	:	No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)
International Chemical Weapons Convention (CWC)	:	Not applicable

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Schedules of Toxic Chemicals and Precursors
Prohibition/Licensing Requirements

: There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 04.07.2025

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Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AU OEL / STEL : Exposure standard - short term exposure limit

ADG : Australian Dangerous Goods Code.

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service

DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic

PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

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vPvB : Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

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