

# SAFETY DATA SHEET

## Icosit® KC 340/65 Part A



Version  
2.0

Revision Date:  
04.07.2025

SDS Number:  
000000025553

Date of last issue: 24.05.2023  
Date of first issue: 24.05.2023

### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Icosit® KC 340/65 Part A

#### Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.  
55 Elizabeth Street  
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

#### Recommended use of the chemical and restrictions on use

Product use : Technical casting compounds, For professional users only.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS Classification

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

#### GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements :

#### Prevention:

P261 Avoid breathing mist or vapours.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P273 Avoid release to the environment.  
P280 Wear protective gloves.

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### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P391 Collect spillage.

### Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

### Other hazards which do not result in classification

None known.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

Chemical name	CAS-No.	Concentration (% w/w)
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine	106264-79-3	>= 2.5 -< 10
4-morpholinecarbaldehyde	4394-85-8	0 -< 1

## SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.

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Most important symptoms and effects, both acute and delayed : sensitising effects  
Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.  
May cause an allergic skin reaction.

Notes to physician : Treat symptomatically.

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### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Hazchem Code : •3Z

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

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Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Store in accordance with local regulations.

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### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- Appropriate engineering controls** : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

#### Personal protective equipment

- Respiratory protection : No special measures required.  
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-

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essary.  
Follow AS/NZS 1337.1  
Recommended: Butyl rubber/nitrile rubber gloves.  
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)  
Follow AS 2210:3

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : grey

Odour : slight

Odour Threshold : No data available

pH : Not applicable substance/mixture is non-soluble (in water)

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : > 101 °C (214 °F)  
(Method: closed cup)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapour pressure : 0.01 hPa

Relative vapour density : No data available

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Density : ca. 0.88 g/cm<sup>3</sup> (20 °C (68 °F))

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : ca. 3,700 mPa.s (20 °C (68 °F))

Viscosity, kinematic : > 20.5 mm<sup>2</sup>/s ( 40 °C (104 °F))

Explosive properties : No data available

Oxidizing properties : No data available

|| Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0% w/w

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : see section 7.

Hazardous decomposition products : No hazardous decomposition products are known.

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

##### **6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:**

Acute oral toxicity : LD50 Oral (Rat): 1,515 mg/kg

#### Skin corrosion/irritation

Not classified due to lack of data.

#### Serious eye damage/eye irritation

Not classified due to lack of data.

#### Respiratory or skin sensitisation

##### Skin sensitisation

May cause an allergic skin reaction.

##### Respiratory sensitisation

Not classified due to lack of data.

#### Chronic toxicity

##### Germ cell mutagenicity

Not classified due to lack of data.

##### Carcinogenicity

Not classified due to lack of data.

##### Reproductive toxicity

Not classified due to lack of data.

##### STOT - single exposure

Not classified due to lack of data.

##### STOT - repeated exposure

Not classified due to lack of data.

##### Aspiration toxicity

Not classified due to lack of data.

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### SECTION 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

No data available

#### Persistence and degradability

No data available

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### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Send to a licensed waste management company.

The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.

Do not re-use empty containers.

## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### IATA-DGR

UN/ID No. : UN 3082  
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
Class : 9  
Packing group : III  
Labels : Miscellaneous  
Packing instruction (cargo aircraft) : 964  
Packing instruction (passenger aircraft) : 964  
Environmentally hazardous : yes

#### IMDG-Code

UN number : UN 3082

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Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
Class : 9  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Marine pollutant : yes

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

#### ADG

UN number : UN 3082  
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
Class : 9  
Packing group : III  
Labels : 9  
Hazchem Code : •3Z  
Environmentally hazardous : yes

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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## SECTION 15. REGULATORY INFORMATION

### Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)  
International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors  
Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

### The components of this product are reported in the following inventories:

AIIIC : On the inventory, or in compliance with the inventory

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## SECTION 16. OTHER INFORMATION

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Date format : dd.mm.yyyy

### Full text of other abbreviations

ADG	:	Australian Dangerous Goods Code.
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: [aus.sika.com](http://aus.sika.com)

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

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