

## PRODUCT DATA SHEET

# Sarnafil® G 410-15 L Felt

Polymeric membrane for adhered roof waterproofing

### DESCRIPTION

Sarnafil® G 410-15 L Felt (thickness 1,5 mm) is a multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) with a glass non-woven inlay and polyester fleece backing. It contains ultraviolet light stabilisers according to EN 13956 / GB 12952. Sarnafil® G 410-15 L Felt is a hot-air weldable roof membrane, formulated for direct exposure and designed for use in all global climatic conditions.

### USES

Sarnafil® G 410-15 L Felt may only be used by experienced professionals.

Waterproofing membrane for:

- Fully bonded, exposed roofs

### CHARACTERISTICS / ADVANTAGES

- Proven performance over decades
- Lacquer coated surface
- Resistant to permanent UV exposure
- Fast installation with Sarnacol® adhesives
- High dimensional stability from glass fleece inlay
- High water vapour permeability
- Resistant to all common environmental influences
- Hot-air weldable
- No open flame equipment required
- Recyclable

### SUSTAINABILITY

- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- Conformity with LEED v4 MRc 4 (Option 2): Building Product Disclosure and Optimization - Material Ingredients

### APPROVALS / CERTIFICATES

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- GB 12952, Sarnafil® G 410-15 L Felt, Test report No. RS19-21

## PRODUCT INFORMATION

<b>Product declaration</b>	EN 13956 - Polymeric sheets for roof waterproofing GB 12952 - Type GL	
<b>Composition</b>	Polyvinyl Chloride (PVC)	
<b>Packaging</b>	Standard rolls are wrapped individually in a blue PE-foil. Roll size see price list Length 20,00 m Width 2,00 m Weight 86,00 kg Refer to current price list for packaging variations.	
<b>Shelf life</b>	5 years from date of production.	
<b>Storage conditions</b>	Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	
<b>Appearance and colour</b>	Surface	matt
	Colours	
	Top Surface	white;light grey;lead grey
	Bottom surface	dark grey
	Top surface colour available in other colours subject to minimum order quantities.	
<b>Visible defects</b>	Pass	(EN 1850-2)
<b>Length</b>	15,00 m (-0 / +5 %)	(EN 1848-2)
<b>Width</b>	2,00 m (-0,5 / +1 %)	(EN 1848-2)
<b>Effective thickness</b>	1,5 mm (-5 / +10 %)	(EN 1849-2)
<b>Overall thickness</b>	1,5 mm (-5 / +10 %)	(GB 12952)
<b>Straightness</b>	≤ 30 mm	(EN 1848-2)
<b>Flatness</b>	≤ 10 mm	(EN 1848-2)
<b>Mass per area</b>	2,15 kg/m <sup>2</sup> (-5 / +10 %)	(EN 1849-2)

## SYSTEM INFORMATION

<b>System structure</b>	The following products must be considered for use depending on roof design: <ul style="list-style-type: none"> <li>▪ Sarnafil® G 410-15 L sheet for detailing</li> <li>▪ Sarnafil® Metal Sheet PVC</li> <li>▪ Sarnabar® or S-U Bar</li> <li>▪ Sarna Seam Cleaner</li> <li>▪ Sarnacol® 2170 / 2142S/V / 2152 Adhesive</li> <li>▪ Sarna Cleaner</li> </ul> Ancillary Products: Prefabricated parts, roof drains, scuppers, walkway pad, decor profiles, protection sheets.	
<b>Compatibility</b>	Not compatible in direct contact with bitumen, tar, fat, oil, solvent containing materials and other plastic materials, e.g. expanded polystyrene (EPS), extruded polystyrene (XPS), polyurethane (PUR), polyisocyanurate (PIR) or phenolic foam (PF). These materials could adversely affect the product properties.	

## TECHNICAL INFORMATION

<b>Resistance to impact</b>	hard substrate	$\geq 700$ mm	(EN 12691)
	soft substrate	$\geq 1300$ mm	
	watertight		(GB/T20624.2)
<b>Hail resistance</b>	rigid substrate	$\geq 17$ m/s	(EN 13583)
	flexible substrate	$\geq 25$ m/s	
<b>Resistance to static loading</b>	soft substrate	$\geq 20$ kg	(EN 12730)
	rigid substrate	$\geq 20$ kg	
	watertight		(GB/T328.25)
<b>Tensile strength</b>	longitudinal (md) <sup>1)</sup>	$\geq 650$ N/50 mm	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	$\geq 650$ N/50 mm	
		$\geq 120$ N/cm	(GB/T328.9)
	<sup>1)</sup> md = machine direction		
	<sup>2)</sup> cmd = cross machine direction		
<b>Elongation</b>	longitudinal (md) <sup>1)</sup>	$\geq 45$ %	(Standard)
	transversal (cmd) <sup>2)</sup>	$\geq 45$ %	
		$\geq 100$ %	(GB/T328.9)
	<sup>1)</sup> md = machine direction		
	<sup>2)</sup> cmd = cross machine direction		
<b>Tear strength</b>		$\geq 220$ N	(GB/T328.19)
<b>Joint peel resistance</b>	Failure mode: C, no failure of the joint		(EN 12316-2)
	$\geq 3$ N/mm		(GB/T328.21)
<b>Joint shear resistance</b>		$\geq 500$ N/50 mm	(EN 12317-2)
<b>Dimensional stability</b>	longitudinal (md) <sup>1)</sup>	$\leq  0,2 $ %	(EN 1107-2)
	transversal (cmd) <sup>2)</sup>	$\leq  0,2 $ %	
		$\leq 0,1$ %	(GB/T328.13)
	<sup>1)</sup> md = machine direction		
	<sup>2)</sup> cmd = cross machine direction		
<b>Solar reflectance</b>		0,80	(GJB 2502.2)
<b>Solar reflectance index</b>		106 (white only, initial)	(ASTM E 1980)

<b>Foldability at low temperature</b>	≤ -25 °C no crack	(EN 495-5) (GB/T328.15)
<b>Water absorption</b>	wet weight ≤ 4 % dry weight ≥ -0,4%	(GB 12952)
<b>Watertightness</b>	Pass Watertight	(EN 1928) (GB/T328.10)
<b>Water-vapour transmission rate</b>	μ = 15 000	(EN 1931)
<b>Effect of liquid chemicals, including water</b>	Tensile strength retention ≥ 85 % Elongation retention ≥ 80 % Low temperature bend no crack	(GB 12952)
<b>Resistance to UV exposure</b>	Pass (> 5000 h / grade 0)	(EN 1297)
<b>Retention of properties after heat ageing</b>	Tensile strength retention ≥ 85 % Elongation retention ≥ 80 % Low temperature bend no crack	(GB/T18244)
<b>Artificial ageing</b>	Tensile strength retention ≥ 85 % Elongation retention ≥ 80 % Low temperature bend no crack	(GB/T18244)
<b>Reaction to fire</b>	Class E E	(EN ISO 11925-2, classification to EN 13501-1) (GB 8624 / EN 13501-1)

## APPLICATION INFORMATION

<b>Ambient air temperature</b>	-20 °C min. / +60 °C max.
<b>Substrate temperature</b>	-30 °C min. / +60 °C max.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

Installation  

- Application Manual

## IMPORTANT CONSIDERATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sarnafil® G 410-15 L Felt is prevented from direct contact with incompatible materials (refer to compatibility section).
- The use of Sarnafil® G 410-15 L Felt membrane is limited to geographical locations with average monthly minimum temperatures of - 50 °C. Permanent ambient temperature during use is limited to + 50°C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above + 5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation

below + 5°C ambient temperature due to safety requirements in accordance with national regulations.

- Sarnafil® G 410-15 L Felt must be installed by loose laying and without stretching or installing under tension.
- Ponding water does not affect the performance properties of the membrane.

## ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

# APPLICATION INSTRUCTIONS

## EQUIPMENT

### Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum +600 °C.

Recommended type of equipment:

- Manual: Leister Triac
- Semi-automatic: Leister Triac Drive
- Automatic: Sarnamatic 681/ Leister Varimat

## SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sarnafil® G 410-15 L Felt must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sarna Cleaner before adhesive is applied.

## APPLICATION

### Installation procedure

Strictly follow installation procedures as defined in method statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

### Fully bonded roof surfaces and detailing

The roof waterproofing membrane is bonded to the substrate using a Sarnacol® adhesive. The type of adhesive is selected based on the type and slope of substrate. Refer to the individual Sarnacol® adhesive Product Data Sheet.

### Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

### Testing overlap seams

The seams must be mechanically tested with screw driver (rounded edges) to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

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## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's cur-

rent knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SarnafilG410-15LFelt-en-AU-(04-2023)-1-2.pdf

Product Data Sheet

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April 2023, Version 01.02

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