

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Sikasil® SG-500 CN Part B

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Catalyst for 2 Comp. sealants/adhesives.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Serious eye damage/eye irritation : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H402 Harmful to aquatic life.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
tetraethyl silicate	78-10-4	>= 10 -< 20
N-[3-(triethoxysilyl)propyl]ethylenediamine	5089-72-5	>= 3 -< 10
trimethoxyvinylsilane	2768-02-7	>= 1 -< 10
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane	93925-42-9	>= 0.25 -< 0.3

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : Allergic reactions
Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.
Causes serious eye damage.
irritant effects
sensitising effects

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
tetraethyl silicate	78-10-4	TWA	10 ppm 85 mg/m ³	AU OEL

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethanol	64-17-5	TWA	1,000 ppm 1,880 mg/m ³	AU OEL

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

methanol	67-56-1	TWA	200 ppm 262 mg/m ³	AU OEL
	Further information: Skin absorption			
		STEL	250 ppm 328 mg/m ³	AU OEL

Appropriate engineering controls : Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Follow AS/NZS 1337.1
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.

Eye protection : Safety glasses

Skin and body protection : Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers)
Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

Odour : very faint

Odour Threshold : No data available

pH : ca. 8 - 10
Concentration: 100 %

Melting point/ range / Freezing point : No data available

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Burning rate	:	> 120 s Method: UN-Test N1
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.08 g/cm ³ (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	> 250,000 mPa.s (ca. 20 °C (68 °F))
Viscosity, kinematic	:	> 20.5 mm ² /s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0% w/w

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

SECTION 10. STABILITY AND REACTIVITY

- Reactivity : No dangerous reaction known under conditions of normal use.
- Chemical stability : The product is chemically stable.
- Possibility of hazardous reactions : No hazards to be specially mentioned.
- Conditions to avoid : No data available
- Incompatible materials : see section 7.
- Hazardous decomposition products : ethanol
methanol

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Components:

trimethoxyvinylsilane:

- Acute oral toxicity : LD50 Oral (Rat): ca. 7,120 mg/kg
- Acute inhalation toxicity : LC50: ca. 16.8 mg/l
Exposure time: 4 h
Test atmosphere: vapour
- Acute dermal toxicity : LD50: 3,540 mg/kg

Silicic acid (H₄SiO₄), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane:

- Acute oral toxicity : LD50 Oral (Rat): 1,000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

Respiratory sensitisation

Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

N-[3-(triethoxysilyl)propyl]ethylenediamine:

Toxicity to fish (Chronic toxicity) : LC50 (Danio rerio (zebra fish)): 597 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Send to a licensed waste management company.

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

UN number : Not applicable
Proper shipping name : Not applicable
Class : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

Hazchem Code : Not applicable

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument : No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

Prohibition/Licensing Requirements : There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.

The components of this product are reported in the following inventories:

AIIC : On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date : 21.01.2025

Date format : dd.mm.yyyy

Full text of other abbreviations

AU OEL : Australia. Workplace Exposure Standards for Airborne Contaminants.

AU OEL / TWA : Exposure standard - time weighted average

AU OEL / STEL : Exposure standard - short term exposure limit

ADG : Australian Dangerous Goods Code.

ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS : Chemical Abstracts Service

DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

SAFETY DATA SHEET

Sikasil® SG-500 CN Part B



Version
3.0

Revision Date:
21.01.2025

SDS Number:
000000607593

Date of last issue: 24.11.2021
Date of first issue: 18.08.2018

	air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

AU / EN