SAFETY DATA SHEET

SikaHyflex®-250 Facade

Version	Revision Date:	SDS Number:	Date of last issue: 01.07.2025
2.2	01.03.2026	000000132891	Date of first issue: 07.03.2018

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SikaHyflex®-250 Facade

Manufacturer or supplier's details

Company : Sika Australia Pty. Ltd.
55 Elizabeth Street
Wetherill Park, NSW 2164

Telephone : +61 2 9725 11 45

Emergency telephone number : +61 1800 033 111

Telefax : +61 2 9725 33 30

Recommended use of the chemical and restrictions on use

Product use : Sealant/adhesive

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.

Prevention:

P261 Avoid breathing mist or vapours.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before

reuse.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1	>= 2.5 -< 10
Hardener LI (Isophoronedialdimine)	932742-30-8	>= 0.25 -< 1
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	>= 0.1 -< 0.25

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention.

Most important symptoms and effects, both acute and delayed : sensitising effects
Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.
May cause an allergic skin reaction.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Hazardous combustion products	:	No hazardous combustion products are known
Specific extinguishing methods	:	Standard procedure for chemical fires.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place.

Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Appropriate engineering controls	:	Use adequate ventilation and/or engineering controls to prevent exposure to vapours.

Personal protective equipment

Respiratory protection	:	No special measures required. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Follow AS/NZS 1337.1 Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed.
Eye protection	:	Safety glasses
Skin and body protection	:	Protective clothing (e.g. safety shoes, long-sleeved working clothing, long trousers) Follow AS 2210:3

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Colour	:	various
Odour	:	slight
Odour Threshold	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C (214 °F) (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0.01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1.33 g/cm3 (20 °C (68 °F))
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 100,000 mPa.s (20 °C (68 °F))
Viscosity, kinematic	:	> 20.5 mm2/s (40 °C (104 °F))
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	No data available
Incompatible materials	:	see section 7.
Hazardous decomposition	:	No hazardous decomposition products are known.

products

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified due to lack of data.

Components:

Hardener LI (Isophoronedialdimine):

Acute oral toxicity	:	LD50 Oral (Rat): > 2,000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2,000 mg/kg

Skin corrosion/irritation
Not classified due to lack of data.

Serious eye damage/eye irritation
Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation
May cause an allergic skin reaction.

Respiratory sensitisation
Not classified due to lack of data.

Chronic toxicity

Germ cell mutagenicity
Not classified due to lack of data.

Carcinogenicity
Not classified due to lack of data.

Reproductive toxicity
Not classified due to lack of data.

STOT - single exposure
Not classified due to lack of data.

STOT - repeated exposure
Not classified due to lack of data.

Aspiration toxicity
Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l Exposure time: 72 h

Hardener LI (Isophoronedialdimine):

Toxicity to fish	:	LC50 (Fish): 87.2 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 180.4 mg/l Exposure time: 72 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information	:	There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Send to a licensed waste management company. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

UN/ID No.	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Packing instruction (cargo aircraft)	:	Not applicable
Packing instruction (passenger aircraft)	:	Not applicable

IMDG-Code

Not regulated as a dangerous good

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
EmS Code	:	Not applicable
Marine pollutant	:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

Not regulated as a dangerous good

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Hazchem Code	:	Not applicable

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument	:	No poison schedule number allocated (Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical)

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Prohibition/Licensing Requirements	:	There is no applicable prohibition, authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.
National Code of Practice for Chemicals of Security Concern	:	Not listed

The components of this product are reported in the following inventories:

AU AIIC	:	On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Revision Date	:	01.03.2026
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Date format	:	dd.mm.yyyy

Full text of other abbreviations

ADG	:	Australian Dangerous Goods Code.
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Safety Data Sheets are updated frequently. Please ensure that you have a current copy. SDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

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