

PRODUCT DATA SHEET

SikaShield® E54 S Autotene 3 mm

Self-adhesive heat sensitive elastoplastomeric bituminous membrane
(Formerly **Index** Autotene 3mm)

DESCRIPTION

SikaShield® E54 S Autotene 3 mm is an APP and SBS modified bituminous roof waterproofing membrane with a thickness of 3 mm. It has a special compound to bond to the substrate with the heat generated by the overlying membrane. It is reinforced with a non-woven polyester fabric dimensionally stabilised with glass fibre and is flexible at -15 °C. The top surface is coated with sand, which ensures the bond of the overlying layer. The underside has a removable liner over the adhesive compound for easy application.

USES

The Product is used as a waterproofing membrane for:

- Flat and sloped roofs under protective layers or ballast

The Product is used as a:

- Base sheet in multi-layer systems

Please note:

- The Product is not suitable for roofs permanently exposed to UV radiation.

CHARACTERISTICS / ADVANTAGES

- Fully bonded
- High durability
- Instant wind uplift resistance
- Fast and easy installation

APPROVALS / CERTIFICATES

- CE marking and declaration of performance based on EN 13707:2004+A2:2009 Flexible sheets for waterproofing — Reinforced bitumen sheets for roof waterproofing

PRODUCT INFORMATION

Composition	Composition	APP and SBS modified bitumen	
	Reinforcing material	non-woven polyester fabric dimensionally stabilised with glass fibre	
Packaging	Roll width	1.0 m	(EN 1848-1)
	Roll length	10.0 m	
Refer to the current price list for available packaging variations.			
Shelf life	12 months from date of production		
Storage conditions	<p>The Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between +5 °C and +35 °C. Protect the Product from direct weather exposure and sunlight. Store in a vertical position. Pallets may be stacked on top of the rolls if all following conditions are met:</p> <ul style="list-style-type: none"> ▪ The rolls have a wooden board on top, separating them from the pallet above. ▪ The weight of the pallet above is equal to or less than the weight of the 		

rolls.
Always refer to packaging.

Appearance and colour	Top surface	Sand	
	Bottom surface	Removable foil	
Effective thickness	Effective thickness	3.0 mm ± 0.2 mm	(EN 1849-1)

TECHNICAL INFORMATION

Maximum tensile force	Longitudinal (MD)	400 N/50 mm ± 80 N/50 mm	(EN 12311-1)
	Transversal (CMD)	300 N/50 mm ± 60 N/50 mm	
Elongation at maximum tensile force	Longitudinal (MD)	35 % ± 15 %	(EN 12311-1)
	Transversal (CMD)	40 % ± 15 %	
Resistance to tear	Longitudinal (MD)	140 N ± 42 N	(EN 12310-1)
	Transversal (CMD)	140 N ± 42 N	
Joint shear resistance	Longitudinal	350 N/50 mm ± 70 N/50 mm	(EN 12317-1)
	Transversal	250 N/50 mm ± 50 N/50 mm	
Flexibility at low temperature	≤ -15 °C		(EN 1109)
Watertightness	Method B: 24 hours at 60 kPa	Pass	(EN 1928)
Reaction to fire	Class E		(EN 13501-1)

APPLICATION INFORMATION

Ambient air temperature	Minimum	+5 °C
	Maximum	+40 °C
Relative air humidity	Maximum	80 %
Substrate temperature	Maximum	+40 °C
	Minimum	+5 °C

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER INFORMATION

Application of torch-applied membranes

Note: Always make reference to local regulations, standards, guidelines and established practice when using torch-applied membranes.

- Method Statement - Roofing build-up with bituminous membranes

ECOLOGY, HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

SYSTEM DESIGN

Consider the following when designing the system:

- The supporting structure must be of sufficient structural strength to support all new and existing layers of the system build-up.
- If used as a roof system, the complete system must be designed to withstand and be secured against wind uplift loadings.

SUBSTRATE CONDITION

The substrate surface must be uniform, firm, smooth and free of any sharp protrusion or burrs, clean, dry, free of grease, laitance, oil, dust and loosely adhering particles.

SUBSTRATE PREPARATION

PRIMING

When the membrane is placed on the insulating panel, without the silicone coated film that protects the adhesive face, the indirect heat generated from the heat bonding of the overlying layer is enough to cause the adhesion of the base layer in contact with the polystyrene foam on which it is resting and on the overlaps, at the same time, resulting in long-lasting and secure adhesion.

APPLICATION

IMPORTANT

Unrolling at low temperatures

At low temperatures, the membrane becomes less flexible.

1. Be careful when unrolling to avoid damaging the membrane.

IMPORTANT

Damage through footwear

Footwear with spikes or sharp protrusions may puncture the membrane.

1. Use footwear with a flat profile when walking over the membrane.

IMPORTANT

Reduced adhesion through insufficient heating

Make sure to heat the membrane sufficiently. If it is not sufficiently heated, the adhesion to the substrate, between layers or on the overlaps will be reduced.

1. If the membrane does not adhere to other elements, lift and retorch the unbonded areas.

IMPORTANT

Damage through overheating

The polyester melts at +260 °C. If it is damaged through overheating, the membrane becomes unusable.

1. Keep moving the flame while torching to avoid overheating the membrane.

IMPORTANT

Application at less than +5 °C

When applying the membranes at temperatures lower than +5 °C, use heating equipment to ensure that the substrate temperature is within the given temperature range.

IMPORTANT

Application on sloped surfaces

For slopes with an inclination greater than 15 %, multi-layered roofs must be carefully designed and, if necessary, integrated with mechanical fastenings.

Seasonal symbol

Note: If a seasonal symbol is printed on the roll's label, it is advisable to use the membrane during the indicated season.

Tackiness at high temperatures

Note: When laying the membrane at high temperatures, the integral adhesive will become 'tacky' and may restrict laying operations.

ALIGNMENT

IMPORTANT

Avoid coinciding joints

To avoid coinciding joints, lay the membranes parallel to one another. When applying on another bituminous membrane, make sure to straddle the overlaps of the previous layer.

1. Unroll the membrane.
2. Align the membrane.
3. Re-roll the membrane before application.

MEMBRANE OVERLAPS

1. Overlap the membranes by a minimum of 100 mm on the sides and 150 mm on each end or as specified by the supplier.
2. At the end overlap, cut off a corner measuring 100 mm per side at an angle of 45°.

DETAILING

1. Use a sharp knife to cut in all details such as internal and external corners, upstands, vent pipes, drains, support metalwork etc.

Refer to the relevant method statement for further information on detailing.

SELF HEAT ADHESIVE

1. At one end of the membrane, peel away part of the release liner from the membrane's underside.
2. Bond this end of the membrane to the substrate.
3. Continue to peel away the release liner sideways from the rest of the membrane's underside.
4. Bond the rest of the membrane to the substrate.
5. Roll the surface of the applied membrane with a

roller from the centre to the edge to remove any air bubbles.

6. Apply the torch membrane or the hot asphalt over the applied membrane to obtain the full adhesion to the substrate.

MAINTENANCE

Check the functionality of the auxiliary works, flashings, drainage outlets, overflow pipes etc.

Remove any leaves, moss and other vegetation, which could cause ponding on the roof and overload the drainage system.

To maintain the function of the roof waterproofing membrane during its lifespan, it is advisable to arrange periodically for inspection of the membrane and detailing.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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