

## PRODUCT DATA SHEET

## SikaBond® FoamFix+

## LOW EXPANSION POLYURETHANE FOAM ADHESIVE

## DESCRIPTION

SikaBond® FoamFix+ is a 1-component, fast curing, polyurethane fixing foam with good adhesion to various substrates.

## USES

SikaBond® FoamFix+ is designed for fixing plaster-boards and insulation boards such as:

- Extruded polystyrene boards (XPS)
- Expanded polystyrene boards (EPS)
- Wood fiber boards
- Cork insulation boards
- Bituminous felt faced PUR/PIR boards

## FEATURES

- 1-Component
- One pressure can lasts for an area of up to ~10 m<sup>2</sup>
- Fast curing
- Good adhesive tensile strength
- Good adhesion to concrete, bituminous substrates, wood, brickwork, plaster, metal and PVC
- Suitable for vertical and horizontal applications
- Applicable for indoor and outdoor applications
- HFC-free

## CERTIFICATES AND TEST REPORTS

- DIN 4102 class B2
- KS M 3809 : 2021

## PRODUCT INFORMATION

|                    |                                                                                                                                                                                                                                                 |
|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Composition        | 1-Component polyurethane                                                                                                                                                                                                                        |
| Packaging          | 750 ml can with rubber valve, 12 cans per box                                                                                                                                                                                                   |
| Colour             | Light yellow                                                                                                                                                                                                                                    |
| Shelf life         | SikaBond® FoamFix+ has a shelf life of 9 months from the date of production, if stored properly in undamaged, original, sealed packaging, and if the storage conditions are met. Opened cans of SikaBond® FoamFix+ must be used within 4 weeks. |
| Storage conditions | SikaBond® FoamFix+ shall be stored in an upright position, in dry conditions, protected from direct sunlight and at temperatures between +5 °C and +25 °C.                                                                                      |
| Density            | ~15 kg/m <sup>3</sup>                                                                                                                                                                                                                           |

## TECHNICAL INFORMATION

|                       |                         |            |
|-----------------------|-------------------------|------------|
| Tensile strength      | ~0.10 N/mm <sup>2</sup> | (ISO 1926) |
| Shear strength        | ~0.08 N/mm <sup>2</sup> | (ISO 1922) |
| Dimensional stability | ~±10 %                  |            |

|                      |                           |
|----------------------|---------------------------|
| Thermal conductivity | 0.036 W/mK (20±5) °C      |
| Service temperature  | -40 °C min. / +80 °C max. |

## APPLICATION INFORMATION

|                                                                        |                                                                                                                       |                                                                         |
|------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|
| Yield                                                                  | 750 ml can of SikaBond® FoamFix+                                                                                      | ~10 m², styrofoam plate fixing<br>~30 m, straw cross-section 30 x 30 mm |
| Consumption can be regulated by adjusting the pressure on the trigger. |                                                                                                                       |                                                                         |
| Ambient air temperature                                                | Optimum                                                                                                               | +18 °C min. / +25 °C max.                                               |
|                                                                        | Permissible                                                                                                           | +5 °C min. / +30 °C max.                                                |
| Relative air humidity                                                  | 30 % min. / 95 % max.                                                                                                 |                                                                         |
| Substrate temperature                                                  | Optimum                                                                                                               | +18 °C min. / +25 °C max.                                               |
|                                                                        | Permissible                                                                                                           | +5 °C min. / +30 °C max.                                                |
| Cutting time                                                           | ~12 min (after which a 20 mm bead of SikaBond® FoamFix+ can be cut).<br>SikaBond® FoamFix+ is fully cured after 12 h. |                                                                         |
| Tack free time                                                         | ~7 min                                                                                                                |                                                                         |

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTATION

- Safety Data Sheet

## IMPORTANT CONSIDERATIONS

- The minimum can temperature for application must be +10 °C.
- In order to get a good quality foam, the can temperature should not vary more than 10 °C from the ambient temperature.
- Protect the can from direct sunlight and temperatures above +50 °C (danger of explosion).
- For correct curing of the foam, moisture is necessary.
- Applying insufficient moisture may lead to subsequent unintended foam expansion (post expansion).
- Do not use on polyethylene (PE), polypropylene (PP), polytetrafluoroethylene (PTFE / Teflon), and silicone, oil, grease and other separating agents.
- SikaBond® FoamFix+ is not resistant to UV light.
- SikaBond® FoamFix+ is not designed to fill large voids but may fill small imperfections in the substrate.
- Read all safety and technical recommendations which are printed on the SikaBond® FoamFix+ can.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

For the application of SikaBond® FoamFix+ all generally accepted rules of building and construction apply.

### SUBSTRATE PREPARATION

The substrate must be clean, sound and homogeneous, free from oils, grease, dust and loose or friable particles. Paint, cement laitance and other poorly adhering contaminants must be removed. SikaBond® FoamFix+ adheres without primers and/or activators. Pre-dampen the substrate with clean water, this ensures that the foam cures properly and also prevents secondary foam expansion.

### CLEANING OF EQUIPMENT

Clean all tools and application equipment immediately with Sika Boom®-Cleaner and/or Sika® Remover-208. Once cured, residual material can only be removed mechanically.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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**Product Data Sheet**

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